Submersible Pump

Installation and Operating Instructions

Models

- **Multi Purpose**
  JST4,RST6,RST8,JST8,RST15,JST15,RST22,JST22,RST37, JST37,RST55,JST55,RST75,JST75,JST110,JST150,JST190, JST220,JFT15,JFT22,JFT37,JFT55
- **Vortex Pump**
  JST4SV,JST6SV,JST8SV,JST15SV,JST22SV,JST37SV, JST22SV4,JST55SV4,JST75SV4
- **Sewage Pump**
  JST8S,JST15S,JST22S,JST37S,JST55S,JST75S,JST110S, JST15S4,JST22S4,JST37S4,JST55S4,JST75S4,JST110S4, JST150S4,SFT15,SFT22,SFT37,SFT55
- **Shredder Pump**
  JST8SK,JST15SK,JST22SK,JST37SK,JST55SK4, JST75SK4,JST110SK4,JST150SK4,KFT15,KFT22,KFT37, KFT55

Original instructions

Please read this manual and observe the information contained before starting to use the submersible pumps!

Warranty:

JS will provide warranty on its products only if the following conditions have been met:

- The defect is a direct result of a fault in design, material or assembly.
- The defect has been reported to JS or a certified JS dealer within the warranty period (which is 1 year after the date of purchase).
- The products has been used in accordance to the conditions stated in the user manual and has been used in applications for which the products was intended by JS pumps.
- All modifications and repairs have been carried out by JS pumps or a certified JS pumps' dealer.
- That the pumps have been serviced and repaired with genuine JS pumps' spare parts.

The JS Pumps warranty does not cover faults which can be retraced to lack of maintenance, wrong installation, inadequate repairs or faults which are to be considered normal wear and tear of parts.

JS Pumps cannot be held responsible for physical damage to persons, material or economic damages in whatever form or size.

Introduction:

Thank you for choosing our JS, JF, SV, S, SF, SK, KF and RS series submersible pumps for dewatering purposes.

All safety requirements and specific manufacturer's requirements must be fulfilled before the product is put into operation. This operating and maintenance manual supplements any existing national regulations on industrial safety and accident prevention. This manual must also be accessible to personnel at all times and also be made available where the product is used.

This manual will instruct you on the general usage of this product and will provide details and precautions, in order for you to be able to use this pump under a secure and safe conditions.

To be able to use this product to its fullest capacity and performance it is of utmost importance to read this manual carefully. In case of defects or accidents, JS pumps and its distributors cannot be held responsible for any damages. We advise you to keep this manual with the pump unit, so that it can be consulted in case of doubt on the usage.

In case this product is to be rented to a third party, please kindly ensure that this manual is supplied together with the product and that the user has read this manual before putting this product into operation.

Should this manual be lost or destroyed, please kindly contact your nearest JS Pump distributor, who will be able to supply you a back-up copy of the manual.

This manual has been prepared with care, however should you find any discrepancies or mistakes in the manual or have any questions regarding the operation of the product, please kindly contact your nearest JS Pump dealer immediately.

All personnel involved with the operation, servicing, inspection and installation of the equipment must be suitably qualified for this work and must have studied the instruction manual in depth to ensure that they are sufficiently conversant with its contents. The supervision, competence and areas of responsibility of the personnel must be precisely regulated by the operator. If the personnel do not have the necessary skills, they must be instructed and trained accordingly.

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Sound pressure

Ear protection must be worn if the sound pressure is greater than 80dB (A) The operator is responsible for ensuring compliance with these regulations! The products produce a sound pressure of approximately 70dB (A) to 110dB (A). The actual sound pressure, however, depends on several factors. These include, for example, the installation type (wet, dry, transportable), fastening of accessories (e.g. suspension unit) and pipeline, operating point, immersion depth, etc. Once the product has been installed, we recommend that the operator make an additional measurement under all operating conditions.

Before use:

Please check the following after receipt of the unit:

• **Inspection of unit**

Remove the packaging and ensure that the unit did not incur any transport damage and that all bolts and nuts did not loosen during transport. Also ensure that all standard accessories have been received together with the unit.

• **Specification inspection**

Check the nameplate to ensure that the unit received is the same model as you ordered. Specifically check the voltage and frequency mentioned on the nameplate.
Make sure that all safety guards are in place and secure.

Note: In case of transport damage or specification discrepancies, please contact your nearest JS Pump dealer.

• **Product specification**



Do not use the pump in any other application or condition than specified in this manual. Should you do so, you may risk electrical shocks, fire or the incorrect usage of the pump.

- If you need to work on the pump, make sure that it is isolated from the power supply and cannot be energized.
- Make sure that the pump cannot roll or fall over and injure people or damage property.
- In some installations, the pump and the surrounding liquid may be hot. Bear in mind the risk of burn injuries.
- Make sure nobody is close to the pump when it is started. The pump will jerk in the opposite direction of the impeller rotation.

Transportation Order

The Machine shall be moved by qualified persons only. Unauthorized personnel are not allowed to stay in the working place during transportation of the machine.

1. Please refer to the Manual Book for specifications and each package weight to arrange transportation and rigging.
2. Transportation, loading/unloading, handling and rigging shall be carried out by qualified personnel only.
3. Both overhead hoist and forklifts can be used in loading/unloading handling, and shall be operated by qualified personnel only.
4. Before handling, make sure all movable parts are secured in their positions, and all removable accessories should be removed from machine.
5. During loading/unloading, handling and positioned on site, the path and space for the machine shall remain clear and free of unqualified personnel.
6. **PAY CLOSE ATTENTION to the machine balance when lifting it up from the floor.**
7. Please refers to the diagram shown below to find the correct forklift position for lifting up the machine.



CAUTION

- Ground all machines.
- A terminal for the connection of the external ground conductor is provided in the vicinity of the associated phase conductor terminals with marked “PE”. It should make sure the “PE” terminal being connection before power supply.
- Supply voltage and source frequency: 0.9-1.1 nominal supply voltage and 0.99-1.01 nominal frequency. Verify the main power is stable before connecting it to the equipment. If not, use a voltage regulator.
- Ambient temperature: 5℃ – 40℃.
- Altitude: shall be at altitudes up to 1000m above mean sea level.
- Relative humidity: not exceed 50% at 40℃. Electrical pump cabinet equipment shall be suitable for the physical environment and operating
- Electrical equipment shall withstand the effects of transportation and storage temperature within a range of -25℃ to 55℃ and for short periods not exceeding 24 hours at up to +70℃.
- Atmosphere: Free from excessive dust, acid fume, corrosive gases and salt.
- The power supply should be away from humidity and properly grounded.
- Avoid exposing to direct sunlight or heat rays which can change the environmental temp.
- Avoid exposing to abnormal vibration.
- Electrical connection shall be installed by a professional electrician.

Pump design specification:

Medium		Drainage of water
Pump	Impeller	Open
	Sealing	Double Mechanical seal
	Bearing	Permanently lubricated Ball Bearings
Motor	Pole-type	Dry submersible 2 or 4-pole induction type
	Insulation class	Class F
	Motor protection	Thermal protection in star-point
Delivery Flange		Hose nipple

Specification 300~400VAC 50Hz model: JS Drainage Pump

Discharge	Model	kW	Max Head	---m	Volume	Dry-weight	Max. Solids	Dimension(mm)		
								L	W	H
2”(50mm)	JST4	0.4	11M	20M	250 L/min	10 kb	6mm	215	148	383
2”(50mm)	JST8	0.75	15M	20M	450 L/min	21 kg	6mm	251	190	414
3”(76mm)	JST15	1.5	19M	20M	680 L/min	26 kg	6mm	289	190	440
2”(50mm)	JST15H	1.5	22M	20M	560 L/min	26 kg	6mm	289	190	440
3”(76mm)	JST22	2.2	20M	20M	1100 L/min	39 kg	10mm	313	220	503
2”(50mm)	JST22H	2.2	26M	20M	920 L/min	39 kg	10mm	313	220	503
4”(101mm)	JST37	3.7	24M	20M	1200 L/min	45 kg	10mm	313	220	518

2”(50mm)	JST37H	3.7	31M	20M	1000 L/min	45 kg	10mm	313	220	518
4”(101mm)	JST55	5.5	25M	20M	1700 L/min	65 kg	10mm	572	270	639
3”(76mm)	JST55H	5.5	36M	20M	1350 L/min	65 kg	10mm	572	270	639
6”(152mm)	JST75	7.5	34M	20M	2000 L/min	75 kg	10mm	647	270	692
4”(101mm)	JST75H	7.5	40M	20M	1500 L/min	75 kg	10mm	572	270	692
6”(152mm)	JST110	11.0	43M	20M	2300 L/min	85 kg	10mm	647	270	692
6”(152mm)	JST110H	11.0	60M	20M	1400 L/min	85 kg	10mm	647	270	692
6”(152mm)	JST150	15.0	46M	20M	2750 L/min	167 kg	10mm	690	310	880
6”(152mm)	JST190	19.0	54M	20M	2700 L/min	175 kg	10mm	690	310	880
6”(152mm)	JST220	22.0	60M	20M	2800 L/min	183 kg	10mm	690	310	880

Specification 300~400VAC 50Hz model: JF Drainage Pump

Discharge	**Model**	**kW**	**Max Head**		**Volume**	**Dry-weight**	**Max. Solids**	**Dimension(mm)**		
								L	**W**	**H**
3”(76mm)	JFT15	1.5	18M	20M	670 L/min	28 kg	6mm	289	190	440
3”(76mm)	JFT22	2.2	20M	20M	850 L/min	41 kg	10mm	313	220	503
4”(101mm)	JFT37	3.7	24M	20M	1200 L/min	47 kg	10mm	313	220	518
4”(101mm)	JFT55	5.5	25M	20M	1800 L/min	67 kg	10mm	572	270	639

Specification 300~400VAC 50Hz model: SV Vortex Pump

Discharge	**Model**	**kW**	**Max Head**		**Volume**	**Dry-weight**	**Max. Solids**	**Dimension(mm)**		
								L	**W**	**H**
2”(50mm)	JST4SV	0.4	7M	20M	270 L/min	8 kg	35mm	215	149	410
2”(50mm)	JST6SV	0.75	12M	20M	480 L/min	16 kg	35mm	228	153	446
3”(76mm)	JST8SV	0.75	8.5M	20M	400 L/min	19 kg	46mm	280	170	435
3”(76mm)	JST15SV	1.5	12M	20M	840 L/min	24 kg	65mm	395	195	515
3”(76mm)	JST22SV	2.2	17M	20M	1060 L/min	51 kg	65mm	430	255	590
3”(76mm)	JST37SV	3.7	23M	20M	1400 L/min	55 kg	80mm	430	255	670
3”(76mm)	JST22SV4	2.2	8M	20M	1400 L/min	52 kg	80mm	470	255	600
4”(101mm)	JST55SV4	5.5	12M	20M	2600 L/min	75 kg	100mm	660	315	765
4”(101mm)	JST75SV4	7.5	14M	20M	2620 L/min	80 kg	100mm	660	315	825

Specification 300~400VAC 50Hz model: S Sewage Pump

Discharge	**Model**	**kW**	**Max Head**		**Volume**	**Dry-weight**	**Max. Solids**	**Dimension(mm)**		
								L	**W**	**H**
2”(50mm)	JST8S	0.75	15M	20M	370 L/min	26 kg	21mm	310	195	465
3”(76mm)	JST15S	1.5	18M	20M	920 L/min	35 kg	44mm	360	240	515
3”(76mm)	JST22S	2.2	22M	20M	1100 L/min	43 kg	44mm	400	240	560
4”(101mm)	JST37S	3.7	24M	20M	1600 L/min	47 kg	35mm	400	245	600
4”(101mm)	JST55S	5.5	25M	20M	1900 L/min	79 kg	55mm	490	280	700
4”(101mm)	JST75S	7.5	31M	20M	2200 L/min	85 kg	55mm	490	280	770
6”(152mm)	JST110S	11.0	39M	20M	2300 L/min	94 kg	55mm	490	280	770
3”(76mm)	JST15S4	1.5	12M	20M	1100 L/min	50 kg	60mm	645	335	595
3”(76mm)	JST22S4	2.2	15M	20M	1200 L/min	53 kg	60mm	645	335	615
4”(101mm)	JST37S4	3.7	16M	20M	1200 L/min	57 kg	75mm	645	335	680
4”(101mm)	JST55S4	5.5	20M	20M	1970 L/min	140 kg	60mm	725	400	745
4”(101mm)	JST75S4	7.5	22M	20M	2800 L/min	150 kg	60mm	725	400	795
6”(152mm)	JST110S4	11.0	26M	20M	3400 L/min	220 kg	50mm	910	480	900
6”(152mm)	JST150S4	15.0	33M	20M	3500 L/min	235 kg	55mm	910	480	950

Specification 300~400VAC 50Hz model: SF Sewage Pump

Discharge	Model	kW	Max Head	m	Volume	Dry-weight	Max. Solids	Dimension(mm)		
								L	W	H
3”(76mm)	SFT15	1.5	18M	20M	920 L/min	37 kg	44mm	360	240	515
3”(76mm)	SFT22	2.2	22M	20M	1100 L/min	45 kg	44mm	400	240	560
4”(101mm)	SFT37	3.7	24M	20M	1600 L/min	49 kg	35mm	400	245	600
4”(101mm)	SFT55	5.5	25M	20M	1850 L/min	81 kg	55mm	490	280	700

Specification 300~400VAC 50Hz model: SK Cutter Pump

Discharge	Model	kW	Max Head	m	Volume	Dry-weight	Max. Solids	Dimension(mm)		
								L	W	H
2”(50mm)	JST8SK	0.75	15M	20M	350 L/min	26 kg	21mm	310	195	465
3”(76mm)	JST15SK	1.5	18M	20M	1000 L/min	35 kg	44mm	360	240	515
3”(76mm)	JST22SK	2.2	21M	20M	1400 L/min	43 kg	44mm	400	240	560
4”(101mm)	JST37SK	3.7	24M	20M	1500 L/min	47 kg	35mm	400	245	600
4”(101mm)	JST55SK4	5.5	20M	20M	1970 L/min	140 kg	60mm	725	400	745
4”(101mm)	JST75SK4	7.5	22M	20M	2800 L/min	150 kg	60mm	725	400	795
6”(152mm)	JST110SK4	11.0	26M	20M	3400 L/min	220 kg	50mm	910	480	900
6”(152mm)	JST150SK4	15.0	33M	20M	3500 L/min	235 kg	55mm	910	480	950

Specification 300~400VAC 50Hz model: KF Cutter Pump

Discharge	Model	kW	Max Head	m	Volume	Dry-weight	Max. Solids	Dimension(mm)		
								L	W	H
3”(76mm)	KFT15	1.5		20M						
3”(76mm)	KFT22	2.2	18M	20M	750 L/min	44 kg	22mm	403	212	577
4”(101mm)	KFT37	3.7	25M	20M	1000 L/min	76 kg	28mm	462.5	227	602
4”(101mm)	KFT55	5.5		20M						

Specification 300~400VAC 50Hz model: RS Top Discharge Drainage Pump

Discharge	Model	kW	Max Head	m	Volume	Dry-weight	Max. Solids	Dimension(mm)	
								L	W
2”(50mm)	RST6	0.55	12M	20M	400 L/min	25 kg	6mm	192	430
2”(50mm)	RST8	0.75	13M	20M	460 L/min	24 kg	6mm	192	430
2”(50mm)	RST15	1.5	21M	20M	580 L/min	26 kg	6mm	182	491
2”(50mm)	RST15H	1.5	24M	20M	520 L/min	26 kg	6mm	182	491
3”(76mm)	RST22	2.2	20M	20M	980 L/min	50 kg	10mm	250	530
3”(76mm)	RST22H	2.2	24M	20M	900 L/min	50 kg	10mm	250	530
3”(76mm)	RST37	3.7	24M	20M	1200 L/min	55 kg	10mm	250	535
3”(76mm)	RST37H	3.7	30M	20M	1200 L/min	55 kg	10mm	250	535
4”(101mm)	RST55	5.5	27M	20M	1200 L/min	70 kg	10mm	250	620
3”(76mm)	RST55H	5.5	39M	20M	1200 L/min	70 kg	10mm	250	600
4”(101mm)	RST75	7.5	32M	20M	1600 L/min	75 kg	10mm	250	685
4”(101mm)	RST75H	7.5	43M	20M	1200 L/min	75 kg	10mm	250	685

Installation:

⚠ CAUTION

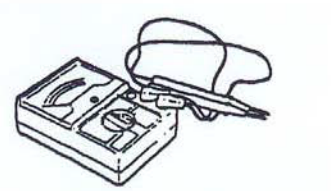
- JS, JF, SV, S, SF, SK, KF and RS series submersible pumps are not explosion-proof. They are not designed to pump volatile or flammable liquids.
- The voltage may vary a maximum of ± 10% of the nominal voltage mentioned on the nameplate.
- The pump can only be used in an environment with a temperature of 0° and 40°C.
- The pump must not be used when people are in the water
- The pump must be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30mA. Disconnect the pump from the supply mains before carrying out user maintenance.
- The pump can only be used for pumping water. Do not use for pumping liquids such as oil, sea-water or organic solvents. Consult chemical resistance chart for compatibility between pump material and liquid before operating pump.
- Do not run the pump in explosive or fire hazardous surroundings or for pumping explosive liquids.
- Do not run the pump when the pump is partially or completely dismantled.

⚠ NOTE

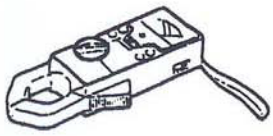
Should you wish to deploy this pump unit in special conditions or special applications, please consult your nearest JS Pump dealer first.

⇒ **Preparation before installing the unit.**

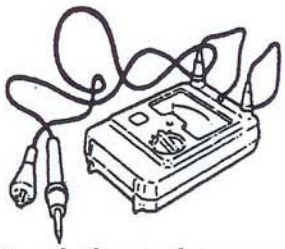
Below you will find pictures of tools that you will require to install the pump correctly.



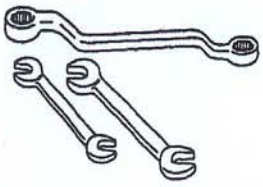
AC Voltmeter (tester)



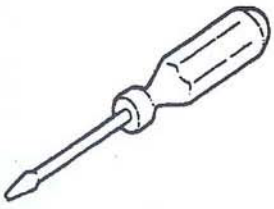
AC Amperemeter



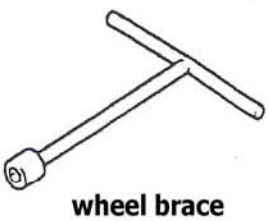
Insulation resistancemeter (megger)



Spanners



Screwdriver



wheel brace

⚠ NOTE

Before using the above tools, please ensure that you have studied their respective manuals to ensure correct usage of these tools.

⇒ **Pre-inspection**

Use the megger to measure the insulation resistance between the motor windings and between the motor windings and earth of the unit.

∗ Reference value of resistance > 20MΩ.

NOTE

The reference no. of 20MΩ minis based on a new or recently refurbished pump unit.

⇒ **Safety during installation**

(1) Place the hose on the nipple as deep as possible and tighten it with 1 or more hosebands.

Instructions regarding accident prevention

Before commencing servicing or maintenance works, cordon off the working area and check that the lifting gear is in perfect condition.

Never work alone. Always wear a hard hat, safety glasses and safety shoes and, if necessary, a suitable safety belt.

Before carrying out welding works or using electrical devices, check to ensure there is no danger of explosion.

People working in wastewater systems must be vaccinated against the pathogens that may be found there. For the sake of your health, be sure to pay meticulous attention to cleanliness wherever you are working.

Make sure that there are no toxic gases in the working area.

Observe the relevant occupational health and safety regulations and keep first aid materials available.

In some cases, the pump and the pumping medium may be hot and could cause burns.

For installations in areas subject to explosion hazards, special regulations apply!

This device is not intended to be used by persons (including children) with limited physical, sensory or mental faculties or who are inexperienced and/or uninformed, unless they are supervised by a person responsible for their safety or have been instructed in the use of the device. Children must be supervised to ensure that they do not play with the device.

CAUTION

During transport, test-running, installation and handling of the pump, the unit should always be placed on a solid and flat surface, in order to prevent the pump from falling over.
The fastening devices should be kept safely and must be suitable for the conditions of use (weather, hooking system, load, etc).

- Mobile working apparatus for lifting loads should be used in a manner that ensures their support stability during operation.

- When using mobile working apparatus for lifting nonguided loads, preventive measures should be taken to avoid tipping and sliding etc.
- Measures should be taken to ensure that no person is ever directly beneath a suspended load. Furthermore, it is also prohibited to move suspended loads over workplaces where people are present.
- If a mobile working apparatus is used for lifting loads, a second person should be present to coordinate the procedure, if required (for example, if the operator's field of vision is blocked).
- The load to be lifted must be transported in such a manner that nobody can be injured in the case of a power outage. Additionally, when working outdoors, such procedures must be interrupted immediately if weather conditions worsen.

⚠ CAUTION Never lift of handle the pump by pulling the power cord, doing so, may result in a shortcircuit, electric shock or fire.

⚠ CAUTION When handling the pump manually, please ensure that this is done with sufficient people, to ensure a correct division of weight per person. To avoid any possible damage to your health, we advise you to bend your knees and keep you back straight when lifting heavy weights.
The pump must always be lifted by the handle and never by the power supply cable! The pump should only be lowered into deeper chambers or pits using a rope or chain.

(2) Handle the pump with care, do not drop or expose the unit to shocks. When lifting or lowering the pump, attach proper lifting equipment to the lifting handle (or lifting rings) fitted to the pump. Never lift or lower the unit by its power cord

The pumps must be connected to a control box with a motor protection relay

External Protection Devices

The following protective devices are mounted in the motor control panel:

• Short-circuit protection is accomplished by means of fuses, circuit breakers or electronic motor protectors. Fuses and circuit breakers should be dimensioned to withstand the motor starting current, but the rating must not exceed that of the supply cable or switchgear. Where fuses are used, these should be of the slow type.



• Overload protection is required in a sudden overload situation, such as when the impeller develops operational difficulties or gets jammed, when the pump becomes clogged or during loss of phase in the mains supply. Overload protection is frequently provided by overload relays coupled to the motor contactors. These consist of ambient temperature-compensated bimetal elements, that trip the current to the contactor coils in case the current exceeds the set specified value. Overload relays provide good protection against loss of phase in the supply. The overload relay should be set according to the motor nominal current.
When star delta start is used, the current through the overload relay is reduced by the factor 0,58 (1/3), which must be taken into account when setting the relay.



Do not run pump dry. Doing so will result in damaging the pump and possibly a short circuit and/or electric shocks.Hoses, pipes and valves should be measured correctly according to the specification of the pump. Incorrectly sized accessories could lead to leakage and malfunctioning of the pump.

(3) Ensure that you only install the pump in places where there is a sufficient water level.

(4) When installing the pump to fitted pipes, ensure the following conditions are met.

The discharge pipe should be as short as possible with a minimum of bends. Ensure that the discharge of the pipe has a free outflow. Should the discharge end of the pipe be submerged, there is a possibility that when the pump is stopped the water will flow backwards toward the pump. If the discharge is lower than the pump unit, there is a possibility that the water will continue to flow, even when the pump has been turned off.

Users will need to prepare their own pipes or hoses. Pipes and hoses are not standard accessories delivered together with this pump.

PVC pipe or rigid hose recommended. Collapsible vinyl hose will work but not as efficiently.



When pumping liquids with a high content of solids, this could lead to excessive wear and tear. This in turn could lead to leakage and electric shocks.

(5) The pump should be used in an upright position. If the danger exists that the pump will dig itself into the ground, sufficient support for the pump should be installed. Place on a solid surface or suspend the pump with a lifting rope/chain.

Provide a suitable barrier around the work area, for example, a guard rail.

Electrical installation:

⇒ Electrical wiring



Electrical installations should be carried out under the supervision of a certified electrical engineer and according to the local rules and regulations. Installations prepared by an not certified person, may be against the law and can be very dangerous.

Incorrect installed wiring may lead to power leakage, electric shocks and can be a fire hazard.

All electrical equipment should be properly earthed. This accounts for both the pump and any possible control equipment.

Ensure that the power source is of sufficient capacity and that the cabling is of sufficient thickness.

⇒ Grounding



To avoid damage to the pump and any power leakage, which could result in electric shocks, please ensure that the grounding has been properly installed and checked.



To avoid electric shocks by improper grounding, please do **NOT** connect the earth wire to gas– or water pipes or telephone lines.

⇒ Power Cord



Please do not extend the power cord, unless this extension is carried out by a certified JS Pump distributor.

If the power cord has been damaged or cut, water may enter the cable, leading to possible damage to the pump, electric shocks or fire.

Please refrain from driving over the cable, to avoid any possible damage.

⚠ CAUTION

Never submerge the end of the cable under water

To prevent the cable from damage, do not excessively bend the cable leading to the power source. Also do not lead the cable past sharp edges, as these may cut into the cable.

⇒ **Connecting power cable**

⚠ CAUTION

Before connecting the cable, ensure that the power to the control panel or thermal protection unit has been switched off. Disregarding this caution may lead to electric shocks, short circuits and / or injury due to a sudden start-up of the pump.

External Protection Devices (control panel)
The following protective devices are mounted in the motor control panel:

• **Over current protection** is accomplished by
means of fuses, circuit breakers or electronic motor protectors. Fuses and circuit breakers should be dimensioned to withstand the motor starting current, but the rating must not exceed that of the supply cable Where fuses are used, these should be of the slow type.

• Overload protection is required in a sudden overload situation, such as when the impeller develops operational difficulties or gets jammed, when the pump becomes clogged or during loss of phase in the mains supply. Overload protection is frequently provided by overload relays coupled to the motor contactors.

These consist of ambient temperature-compensated bimetal elements, that trip the current to the contactor coils in case the current exceeds the set specified value.

• Residual current device (RCD)

The pump is to be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30mA.

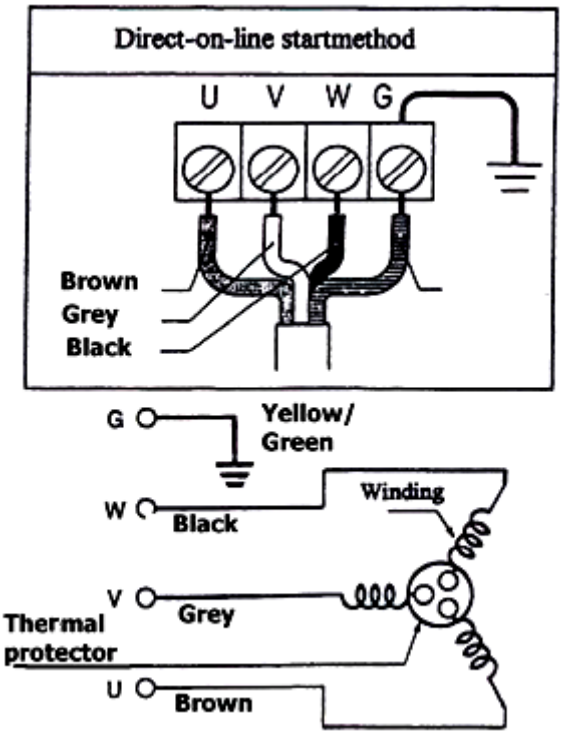
(1) Securely connect the cable to the mounting points in the control panel or motor protection.
(2) The figure on the right shows the correct fitting of the cable to the mounting points.

When three phase units are being commissioned for the first time and also when used on a new site, the direction of rotation must be carefully checked by a qualified person

When checking the direction of rotation, the unit should be secured in such a manner that no danger to personnel is caused by the rotating impeller, or by the resulting air flow. Do not place your hand into the hydraulic system. To do so will cause severe personal injury.

The direction of rotation should only be altered by a qualified person.

⇒ **Wiring diagram**
Direct online starting method



Putting unit in operation:

CAUTION Incorrect voltage, frequency of the power source can lead to incorrect functioning of the pump, even power leakage or prove to be a fire hazard.

(1) Re-check the nameplate for the correct voltage and frequency

(2) Check the wiring, power source and the capacity of the earth leakage protector and the insulation resistance of the motor

- Reference value of resistance > 20MΩ.

NOTE

Checking the insulation resistance
To check the insulation resistance, the power supply cable must be disconnected. The resistance can then be measured with an insulation tester. The following values may not be exceeded:
• For the initial start-up: Minimum insulation resistance 20 MΩ.
• For further measurements: Value must be greater than 2 MΩ.
If the insulation resistance is too low, moisture may have penetrated the cable and/or the motor.
Do not connect the machine, consult manufacturer

(3) Set the thermal protector to the nominal current value, as mentioned on the nameplate of the pump.

(4) When used with a generator, limit the number of appliances used on the generator at the same time.

When operating the product, always follow the locally applicable laws and regulations for work safety, accident prevention and handling electrical machinery. To help to ensure safe working practice, the responsibilities of employees should be clearly set out by the owner. All personnel are responsible for ensuring that regulations are observed.

Certain parts (such as the rotor and propeller) rotate during operation in order to pump the fluid. Certain materials can cause very sharp edges to form on these parts.

⇒ **Test run**

CAUTION Never run the pump when hanging from a chain or cable, where the starting torque may cause the pump to move and cause injury.

Never start the pump in the neighborhood of people, who run the risk of electric shocks, due to power leakage.

(1) Let the pump run for a short period (1 or 2 seconds) en check with a phase rotation indicator what the direction of rotation is.

NOTE When using a phase indicator, please consult the manual of the unit before usage.

⚠ CAUTION

Before switching the phase to change the direction of the rotation of the pump, ensure that there is no current on the wires and that the impeller is stopped. Failure to do so may result in serious consequences, such as short circuits, electric shocks and personal injury.

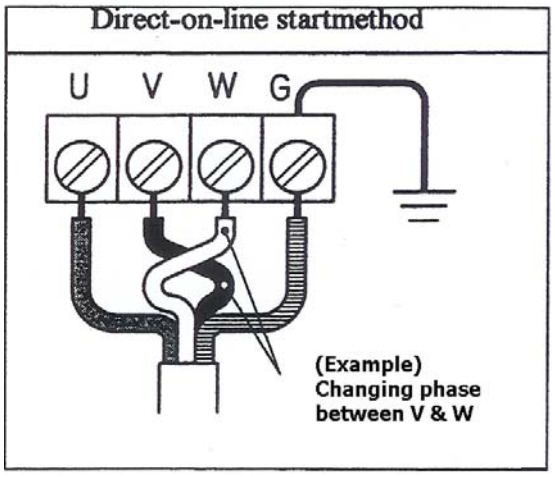
The direction of rotation should only be altered by a qualified person.

⇒ To change the rotational direction of the pump, please do the following.

CHANGE 2 OF THE 3 PHASE WIRES DESIGNATED WITH U, V OR W

(2) Run the pump for a short period (3 - 10 minutes) and check the following:

If the direction of rotation is incorrect then this is altered by changing over two phases of the power supply cable in the control panel. The direction of rotation should then be rechecked.



• **Used current**

Use an ampere meter and measure the current on each separate phase-wires U, V, W, which are connected to the control panel or motor-protection switch.

Overloading the motor could be a result of a too high amperage, which exceeds the nominal current. Please check the specifications to adjust the thermal overload protection.

• **Voltage**

Use an AC voltmeter to check the voltage on the control panel or motor-protection switch.

• **Tolerance for the voltage is ± 5% of the voltage as mentioned on the nameplate of the pump**.

If the voltage if outside of the tolerance, the power source may be too small for the pump or the power cable may be too long.

• **Vibrations**

⚠ CAUTION

If the pump vibrates or emits noise and/or smells, immediately turn of the power and contact your nearest JS Pump dealer.

Only operate the pump, when no abnormalities have been detected during testing.



The pump can become very hot during operation. To avoid burns, do not touch the pump with bare hands.

Never insert body parts in the inlet of the pump. It could cause severe injury, electric shocks, short circuit or fire.

When the pump is not used for a prolonged period of time, ensure that the current is switched off from the power source. Aging may cause a reduced insulation of the power cable and cores. If connected with power, this may lead to power leakage, electric shocks and fire.

Carefully check the water level during operation of the pump. The pump may be damaged when running dry.

⇒ **Thermal protection**

The pump is equipped with an internal thermal protector (Thermal protector in a star-point winding)



Cut the power source during inspection and repair, so that the unit cannot be started by accident. In case of neglect, this could lead to serious injury, electric shocks or fire.

During a power outage, please shutdown the power source. Unexpected startup of the pump after the power has been restored can be very dangerous for people in the direct neighborhood of the pump.



Until the cause of a problem with the pump has been resolved, the pump may switch on and off on its motor-protection. This will eventually lead to damage to the pump and could lead to electric shocks and power leakage. It is therefore advised to immediately check and resolve problems when the pump switches off.

Do not run the pump at low head with a clogged inlet. This will cause the pump to overload and could lead to vibrations and noise. This situation could cause damage to the pump, electric shocks and fire.

To protect the motor from overload or overheating, the protector will cause the pump to stop, irrespective of the water level.

- Abnormal fluctuations of the voltage
- Pump is running under too heavy conditions
- The pump is running with a dropped phase or bad connection of one or more phase wires.

⇒ **Water level during operation.**



Never run the pump with a lower water level than the allowed minimum water level (M. W. L.)

Neglect could lead to damage of the pump, power leakage and electric shocks.



Maintenance and inspection:

It is of the utmost importance to provide regular maintenance and service to ensure a correct operation of the pump. Please contact your nearest JS Pump dealer to provide details on service and parts.

⇒ **Periodic Check**



Ensure that the pump has been disconnected from the power sourcebefore attempting any maintenance or checks. Negligence could have serious consequences, such as electric shocks and personal injury due to unexpected startup of the pump.

(1) Cleaning the pump

Remove all dirt from the outer casing of the pump and clean the pump with clean water. Particular attention should be given to the pump inlet, strainer and impeller and remove all dirt and solids in these areas.

(2) Inspection of pump surface

Check the coating of the pump for serious damage or whether any other damages can be detected. Check whether all bolts and nuts are still tightened sufficiently. Should the coating be seriously damaged, let the pump dry and repair the damages.

The coating of the pump should be provided by the user themselves. Should the pump need to be disassembled in order to repair or rework damages, please contact you nearest JS Pump dealer.

⇒ **Periodic maintenance**

Monthly	—	Check Insulation values with megger
	—	Measure input current
	—	Check voltage
	—	Inspect impeller
Half-year	—	Check and change oil in oil chamber
Yearly	—	Change oil and replace mechanical seal
Once in 2-5 years	—	Complete overhaul (even when pump is functioning correctly)

⇒ **Storage of pump**

When the pump is to be stored for a prolonged period, lift the pump from the water. Let it dry and store in a dry area.

> When the pump is to be put into operation after a prolonged period of storage, please test the pump, as indicated in this manual, before putting into operation again.

When the pump is stored under water, perform regular tests (once a week) to avoid the impeller rusting against the casing.

⇒ **Oil check and oil change**

- ◊ Check interval : every 3000 hrs or after 6 months (whichever comes first)
- ◊ Change interval : every 6000 hrs or after 12 months (whichever comes first)

⇒ **Oil Check**

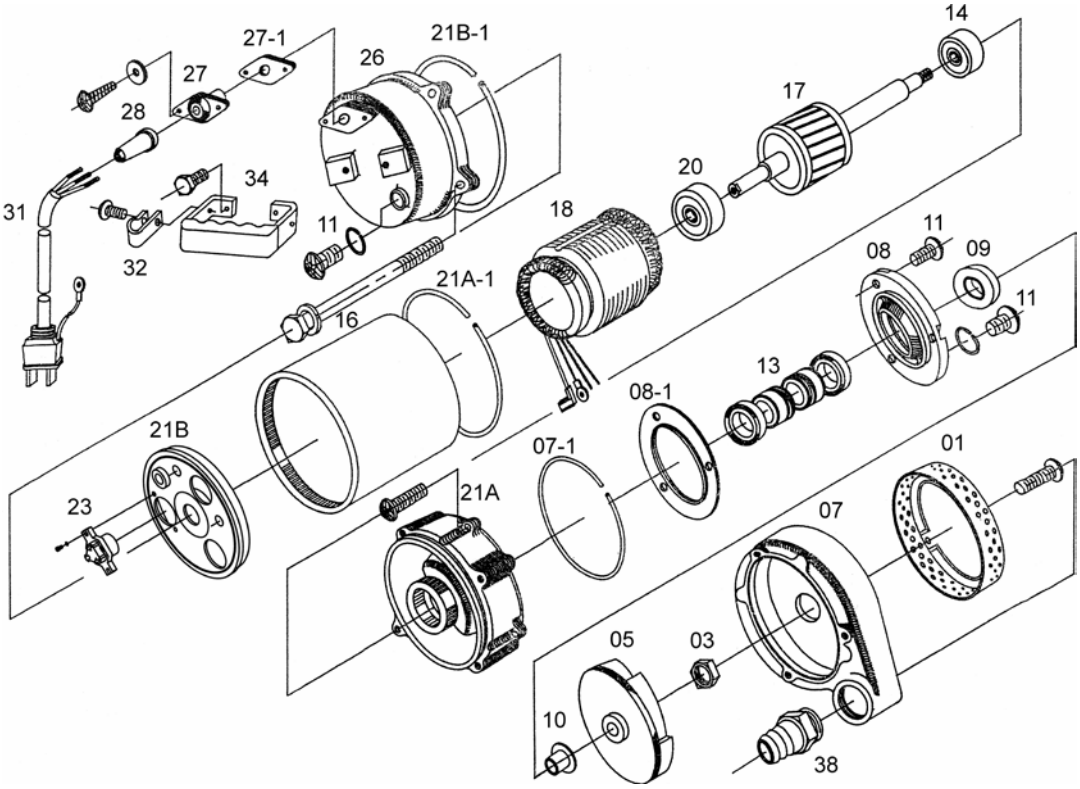
Remove the oil plug and drain a small quantity of oil by tipping the pump over. If the oil is discoloured or is mixed with water, the mechanical seal has probably been damaged and will need to be changed.



⇒ **Oil change**

Remove the oil plug and drain the oil completely from the chamber. Refill the chamber with the correct type of oil.

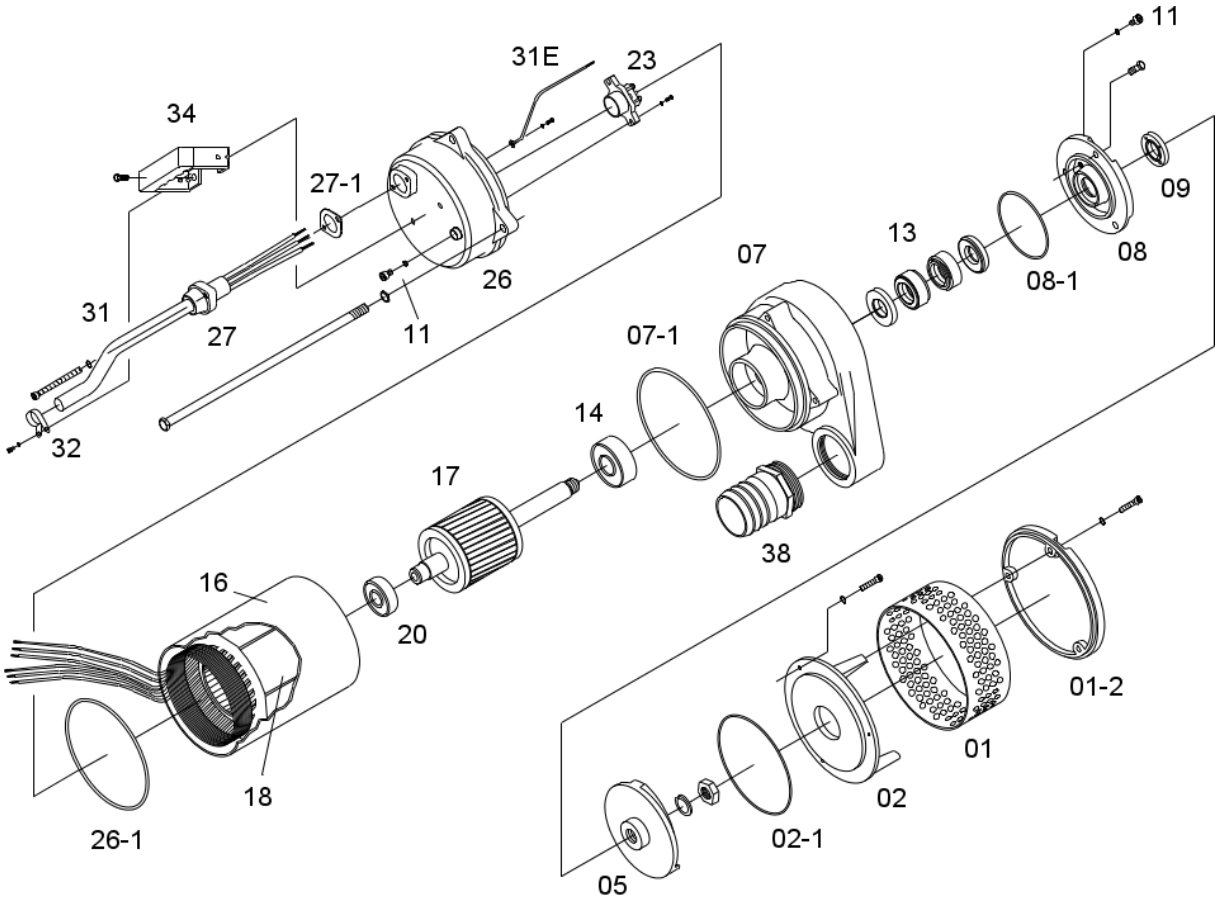
PARTS LIST



JST4 Part list

Part NO.	Description
01	STRAINER
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
10	SHAFT SLEEVE
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL

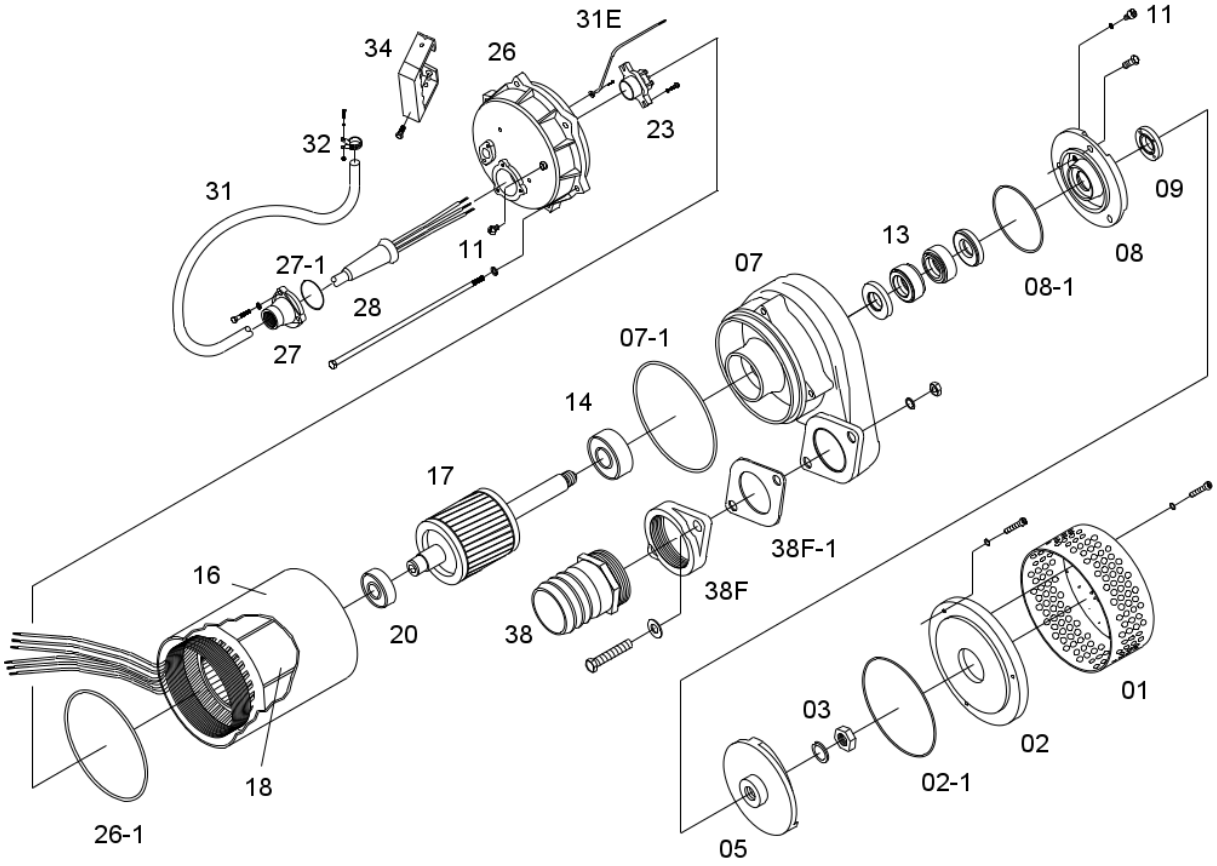
Part NO.	Description
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
21B	MOTOR UPPER COVER
21B-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET



JST8、JST15 Part list

Part NO.	Description
01	STRAINER
01-2	BOTTOM PLATE / CUSHION
02	SUCTION COVER
02-1	ORING
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING

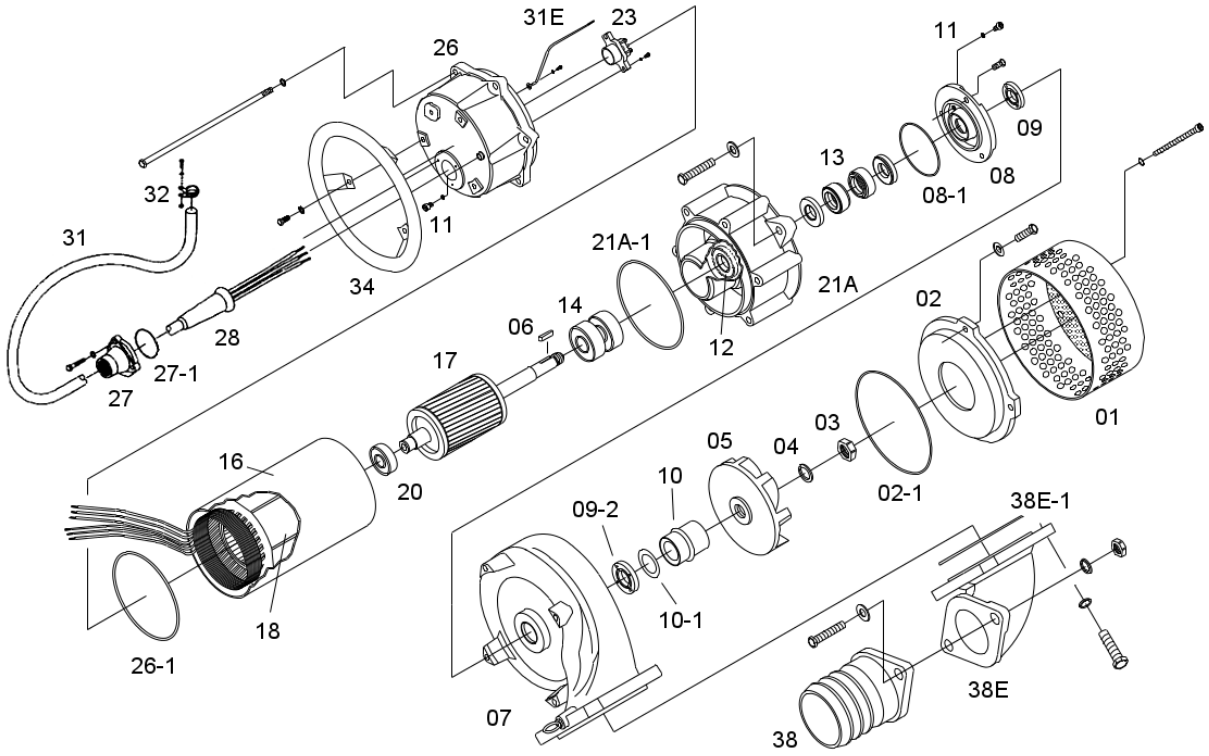
Part NO.	Description
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET



JST22、JST37 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
02-1	ORING
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT

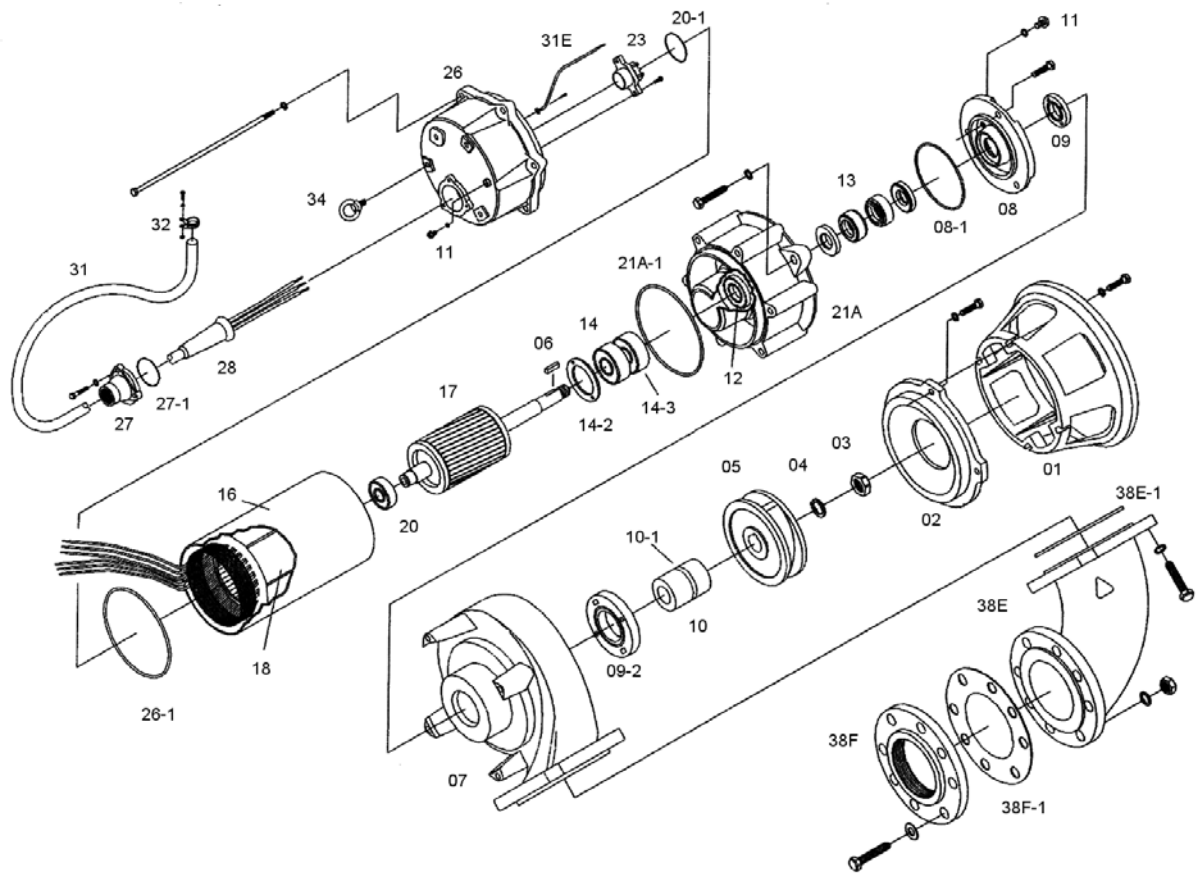
Part NO.	Description
18	STATOR COIL
20	BEARING (UP)
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST55、JST75、JST110 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
02-1	ORING
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
09-2	LIP SEAL (BOTTOM) FOR 07
10	SHAFT SLEEVE
10-1	ORING
11	PLUG
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING

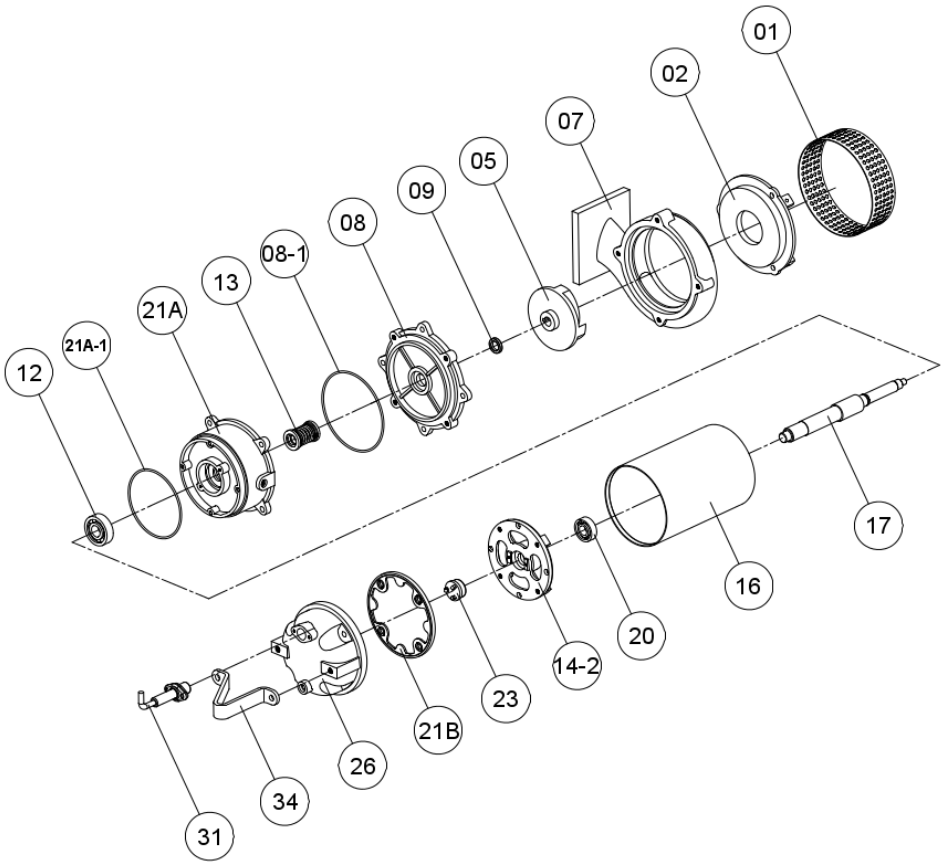
Part NO.	Description
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
32	CABLE CLAMPS
31E	CONNECTING CORD (EARTH)
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38E	ELBOW
38E-1	GASKET



JST150、JST190、JST220 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
09-2	LIP SEAL (BOTTOM) FOR 07
10	SHAFT SLEEVE
10-1	ORING
11	PLUG
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
14-2	BEARING RETAINER
14-3	BEARING SPACER
16	MOTOR CASING

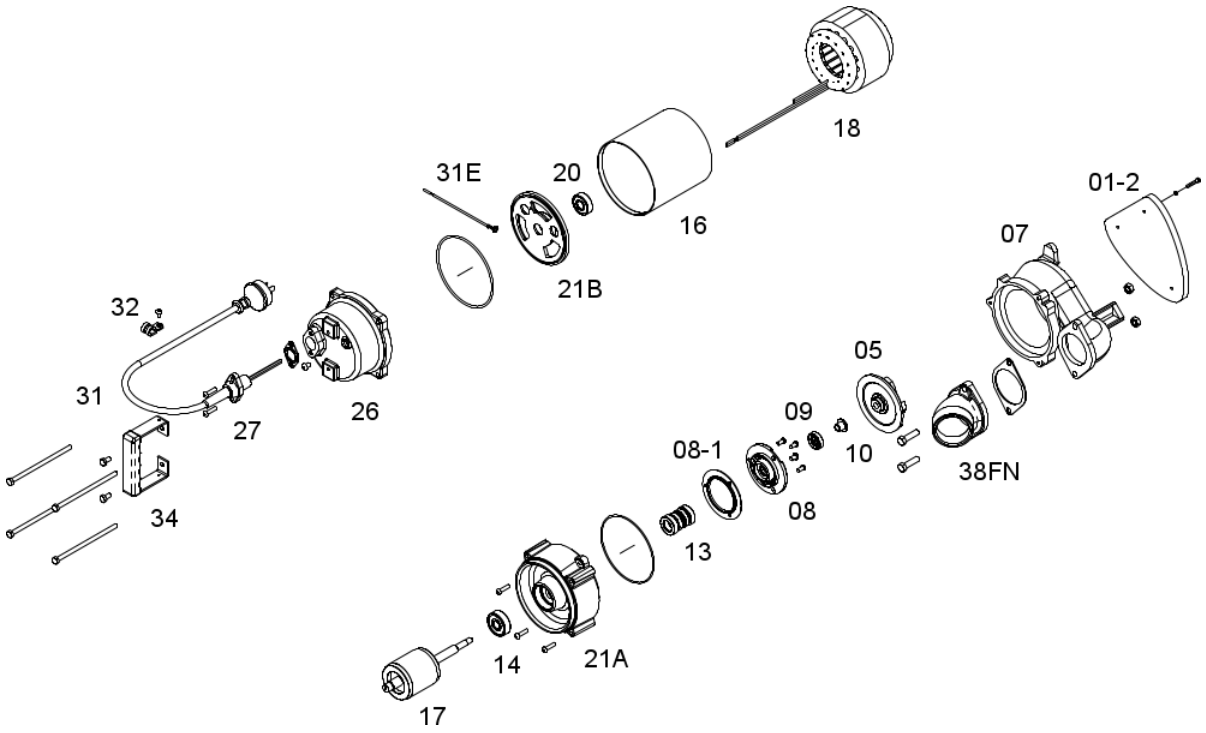
Part NO.	Description
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
20-1	ORING
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JFT15、JFT22、JFT37、JFT55 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
05	IMPELLER
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14-2	BEARING RETAINER

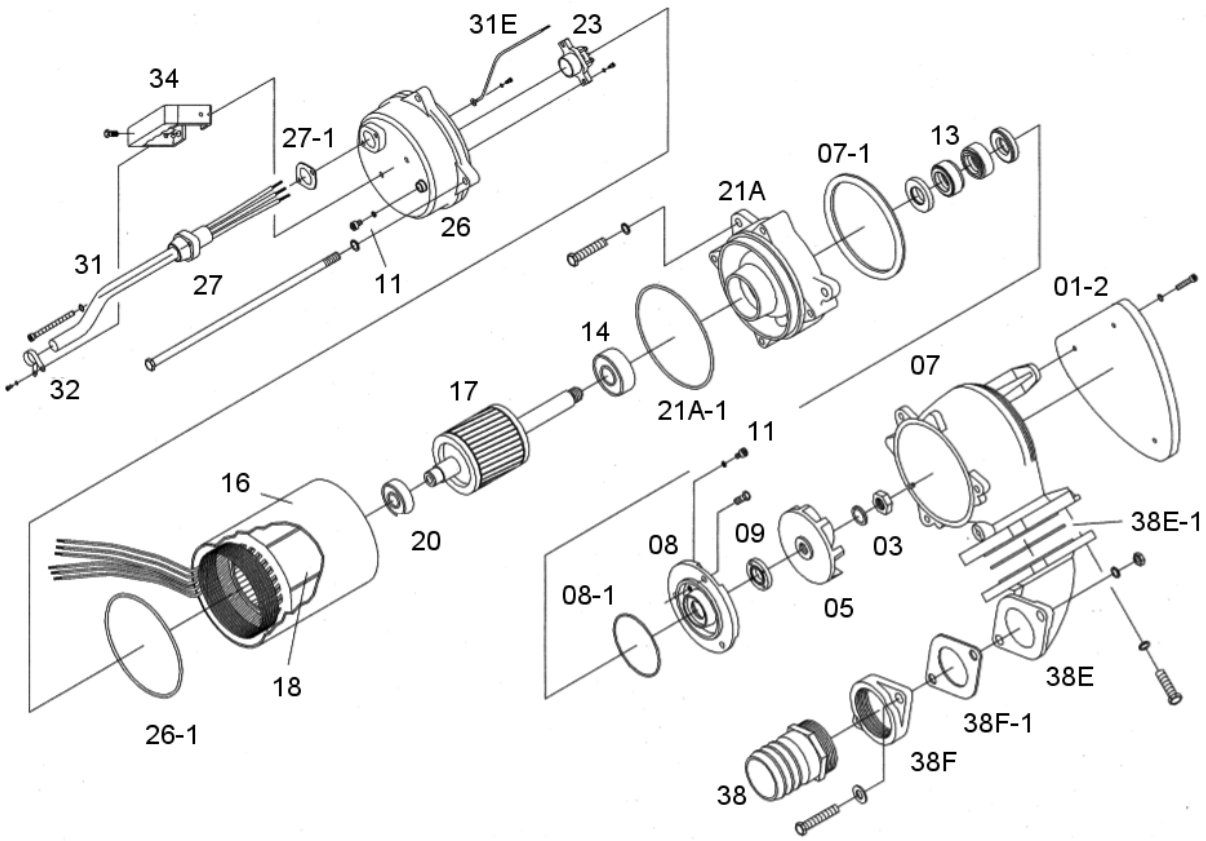
Part NO.	Description
16	MOTOR CASING
17	ROTOR SHAFT
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
21B	MOTOR UPPER COVER
23	OVERLOAD PROTECTOR
26	UPPER COVER
31	CABLE
34	HANDLE (EYEBOLT)



JST4SV Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
05	IMPELLER
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
10	SHAFT SLEEVE
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT

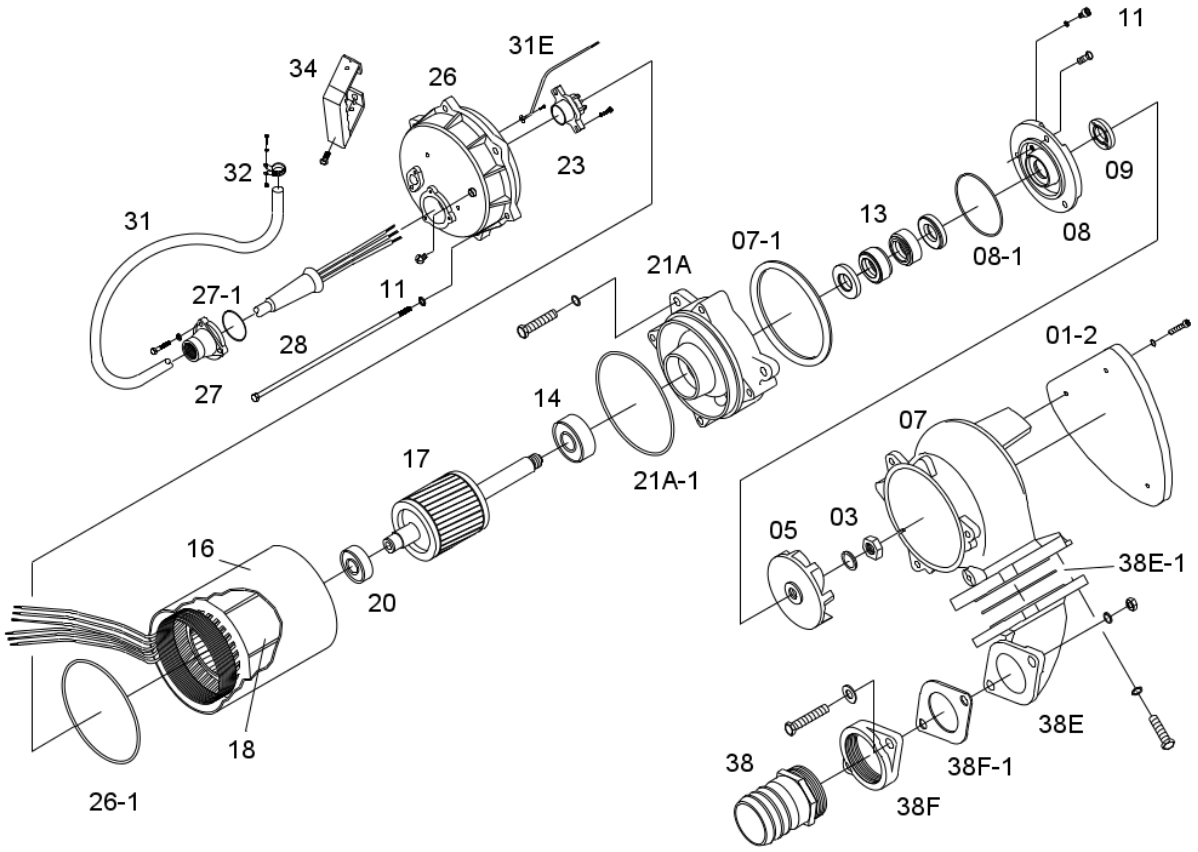
Part NO.	Description
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21B	MOTOR UPPER COVER
26	UPPER COVER
27	CABLE GLAND
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38FN	NIPPLE & FLANGE (THREAD OUTSIDE)



JST6SV、JST8SV、JST15SV Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

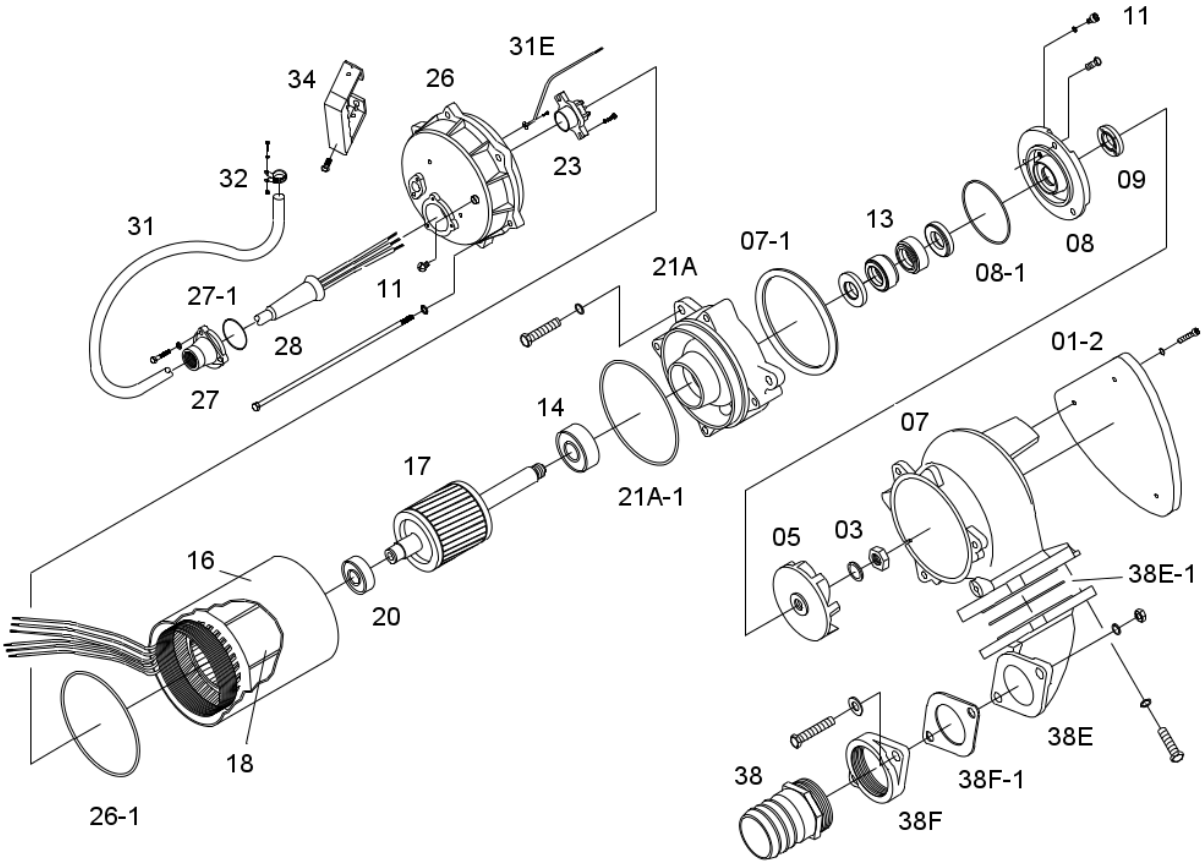
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST22SV、JST37SV Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

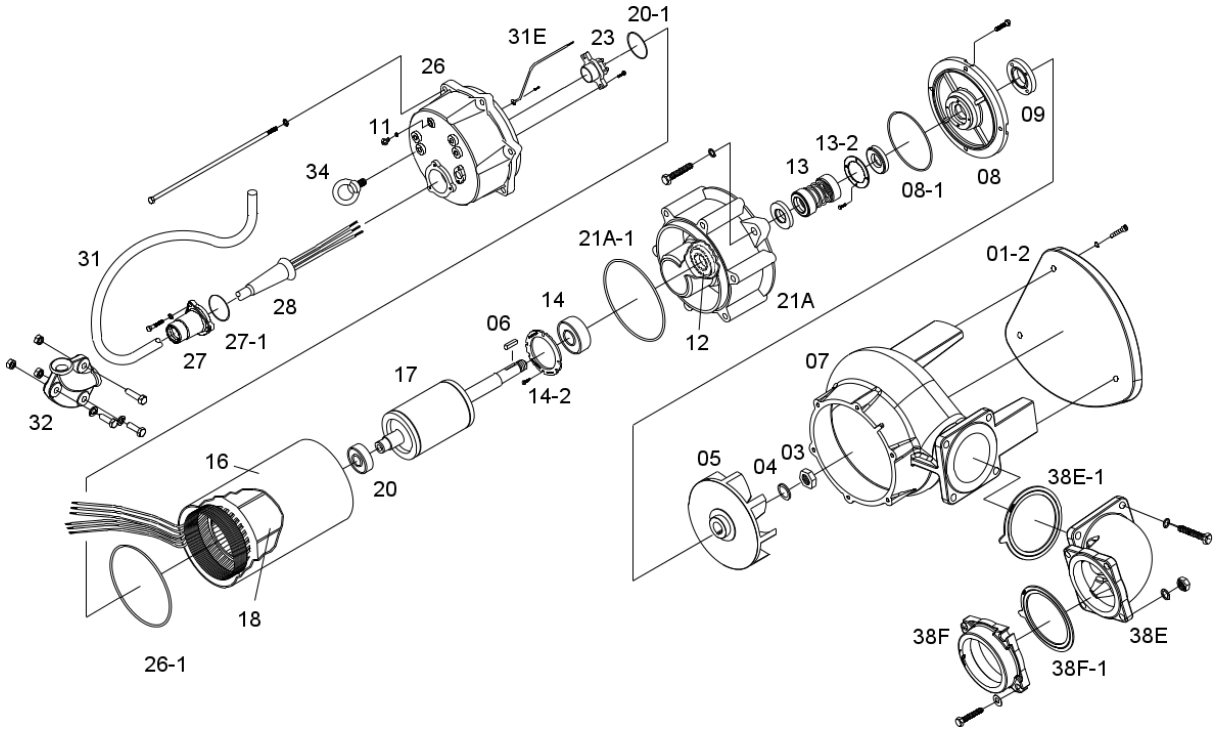
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST22SV4 Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

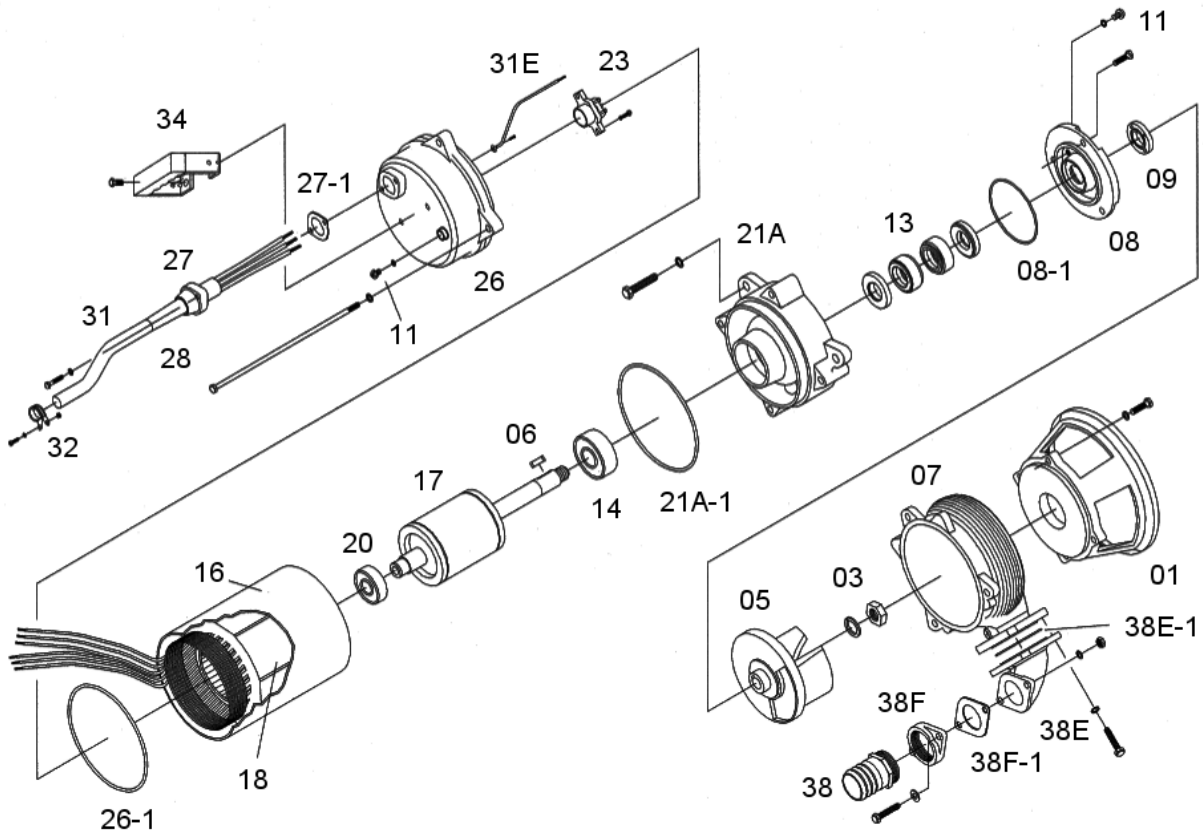
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST55SV4、JST75SV4 Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
13-2	SEAL RETAINER
14	BEARING (BOTTOM)
14-2	BEARING RETAINER
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL

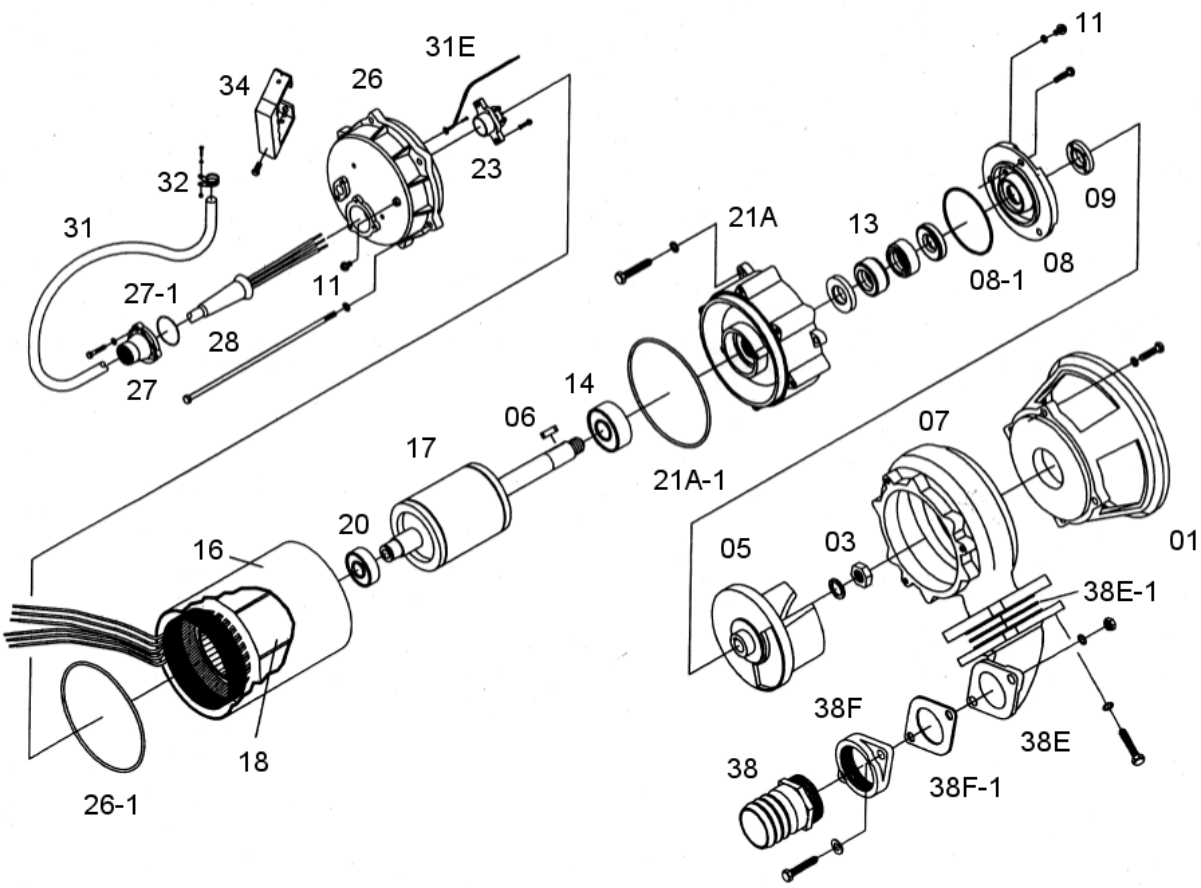
Part NO.	Description
20	BEARING (UP)
20-1	ORING
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST8S、JST15S、JST8SK、JST15SK Part list

Part NO.	Description
01	STAND (S/SK)
03	NUT (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

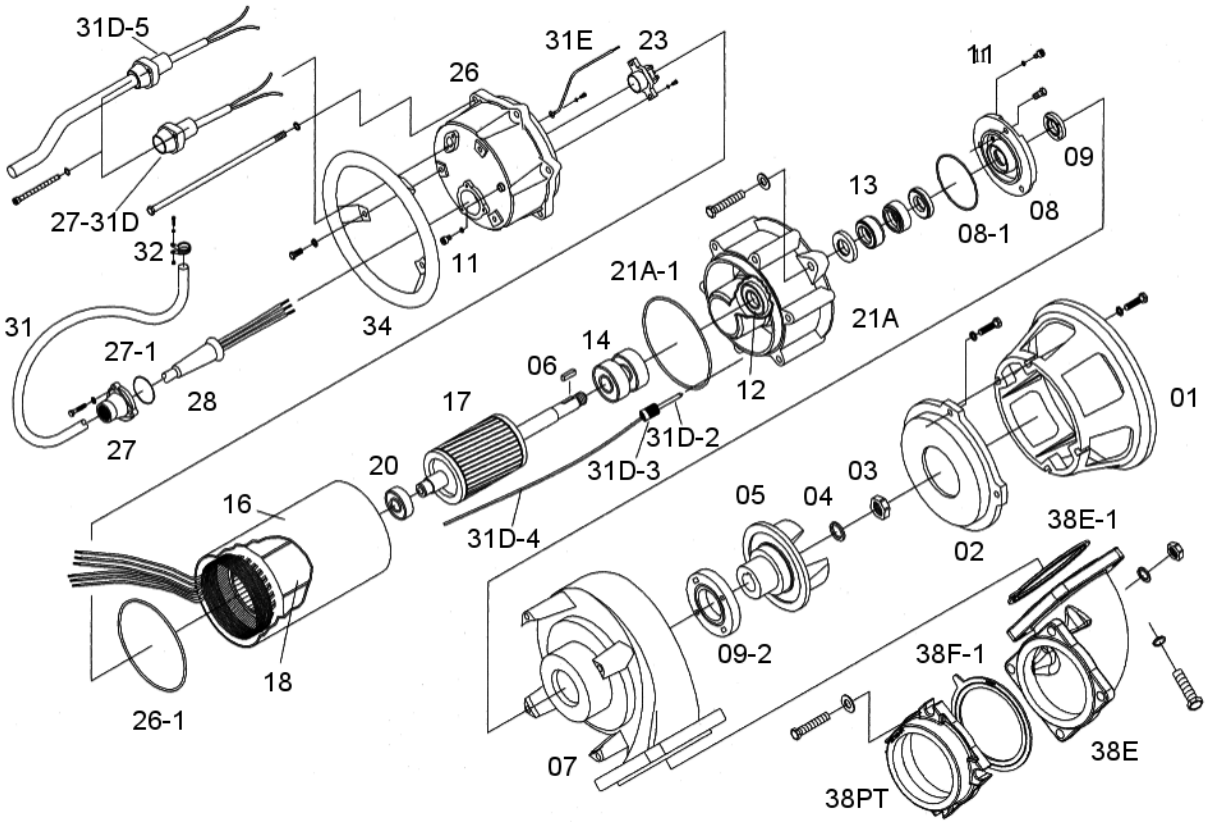
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST22S、JST37S、JST22SK、JST37SK Part list

Part NO.	Description
01	STAND (S/SK)
03	NUT (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

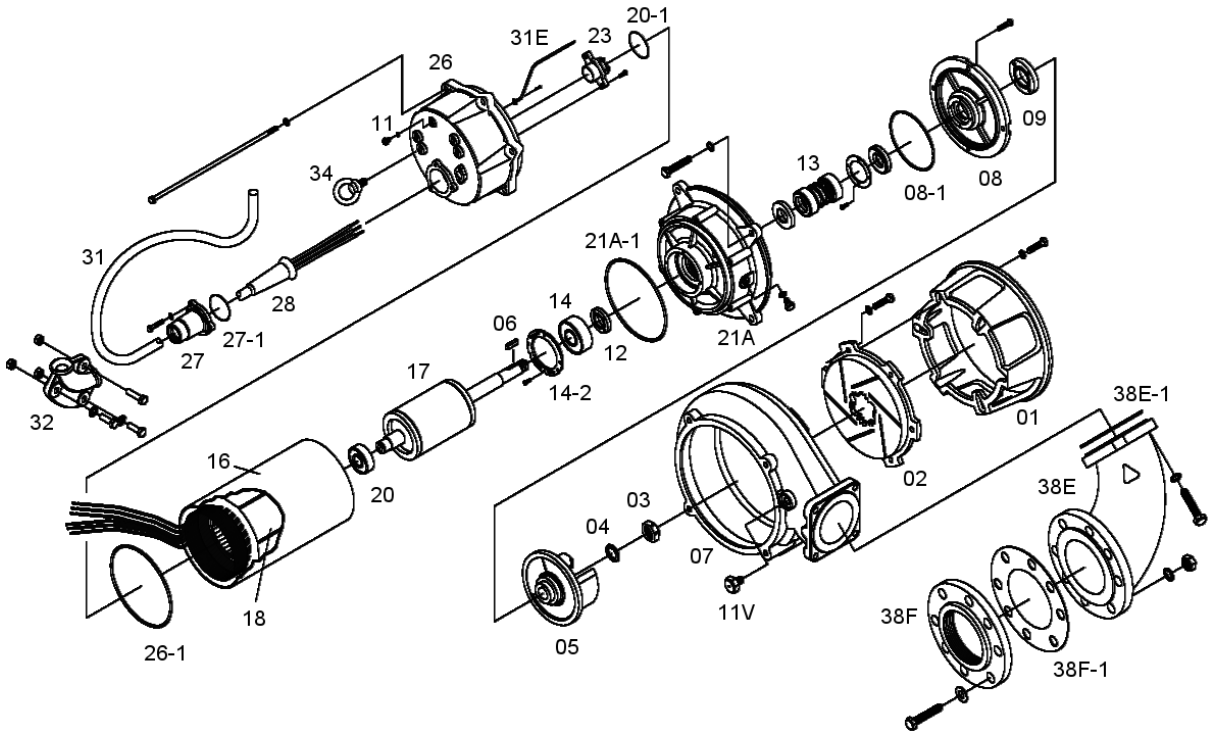
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST55S、JST75S、JST110S Part list

Part NO.	Description
01	STAND (S/SK)
02	SUCTION COVER
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
09-2	LIP SEAL (BOTTOM) FOR 07
11	PLUG
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

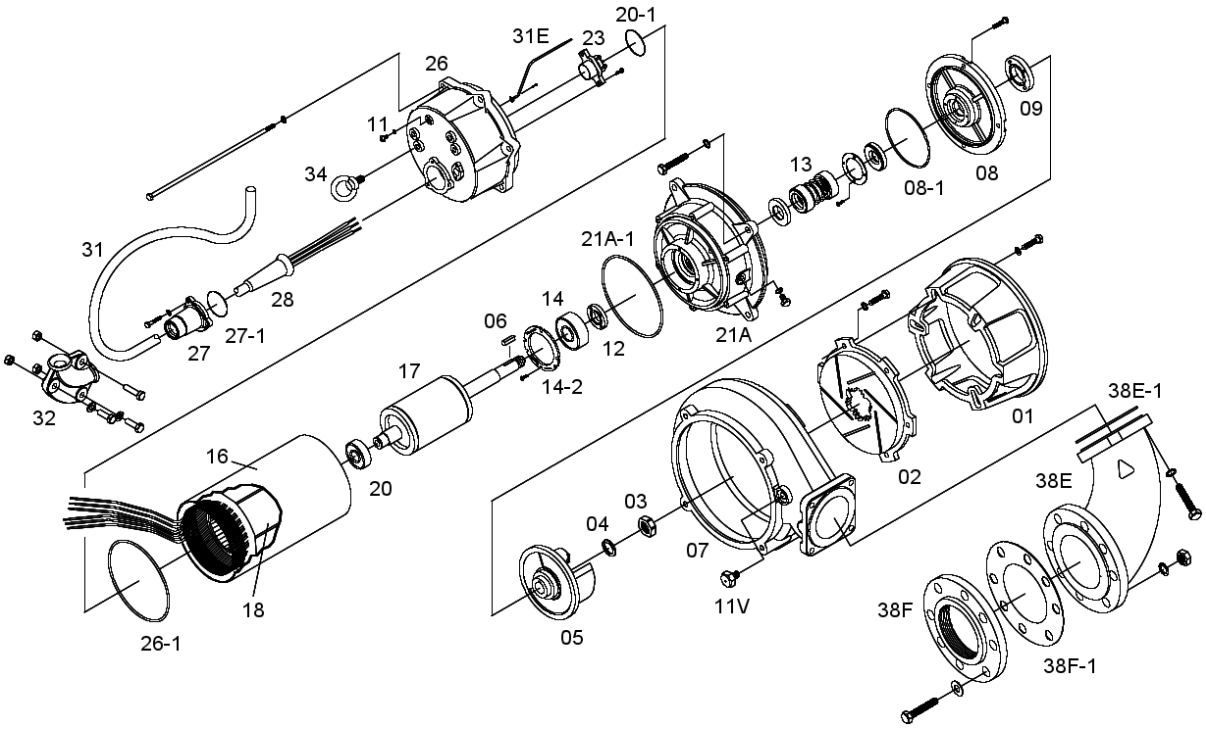
Part NO.	Description
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-31D	SENSOR GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31D-2	PROBE
31D-3	STAND
31D-4	PROBE WIRE
31D-5	PROBE CABLE (OUTSIDE)
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET
38PT	DISCHARGE OUTLET & FLANGE (THREAD INSIDE)



JST15S4、JST22S4、JST37S4 Part list

Part NO.	Description
01	STAND (S/SK)
02	SUCTION COVER
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
11V	AIR RELEASING VALVE
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
14-2	BEARING RETAINER
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL

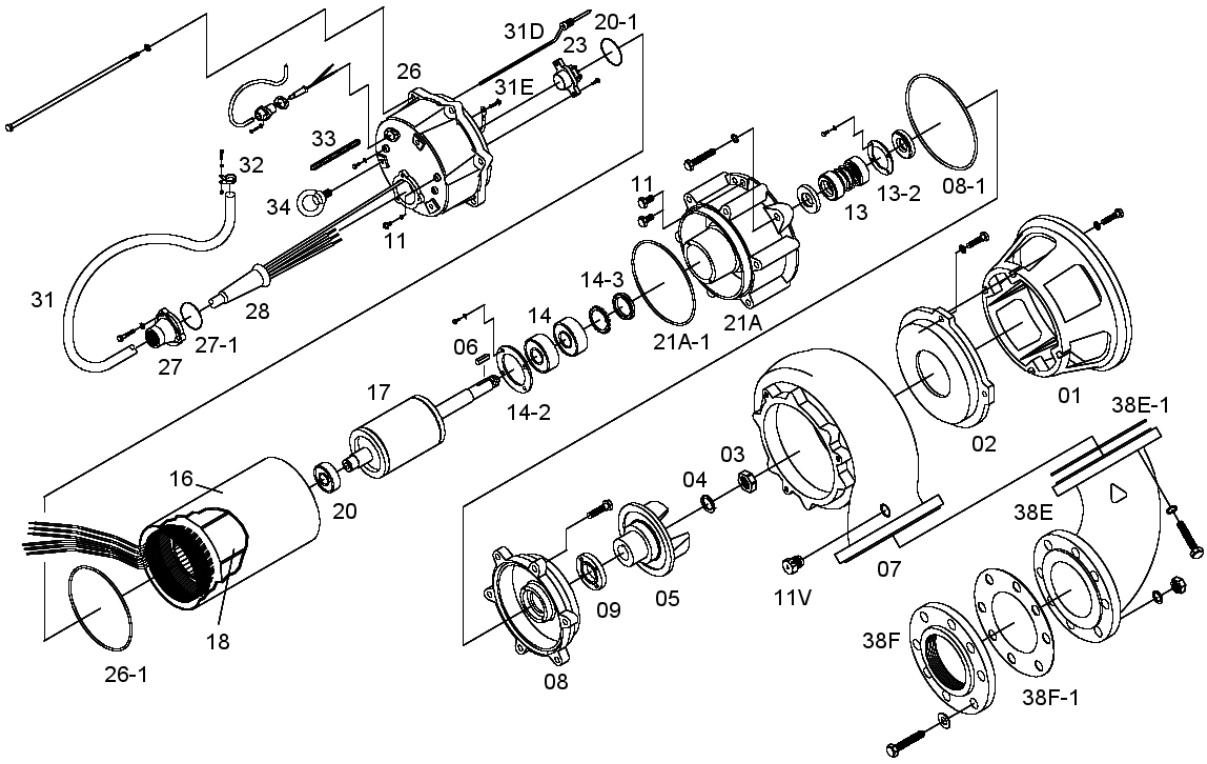
Part NO.	Description
20	BEARING (UP)
20-1	ORING
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST55S4、JST75S4、JST55SK4、JST75SK4 Part list

Part NO.	Description
01	STAND (S/SK)
02	SUCTION COVER
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
11V	AIR RELEASING VALVE
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
14-2	BEARING RETAINER
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL

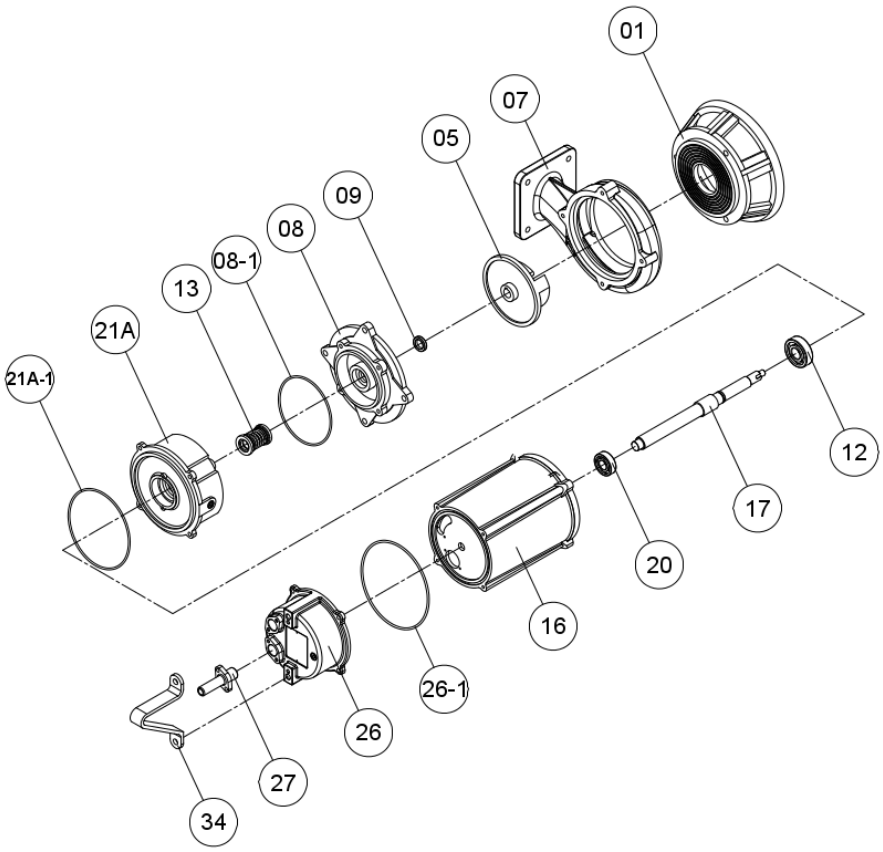
Part NO.	Description
20	BEARING (UP)
20-1	ORING
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



JST110S4、JST150S4、JST110SK4、JST150SK4 Part list

Part NO.	Description
01	STAND (S/SK)
02	SUCTION COVER
03	NUT (FOR 17)
04	WASHER (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
11	PLUG
11V	AIR RELEASING VALVE
13	MECHANICAL SEAL
13-2	SEAL RETAINER
14	BEARING (BOTTOM)
14-2	BEARING RETAINER
14-3	BEARING SPACER
16	MOTOR CASING
17	ROTOR SHAFT
18	STATOR COIL

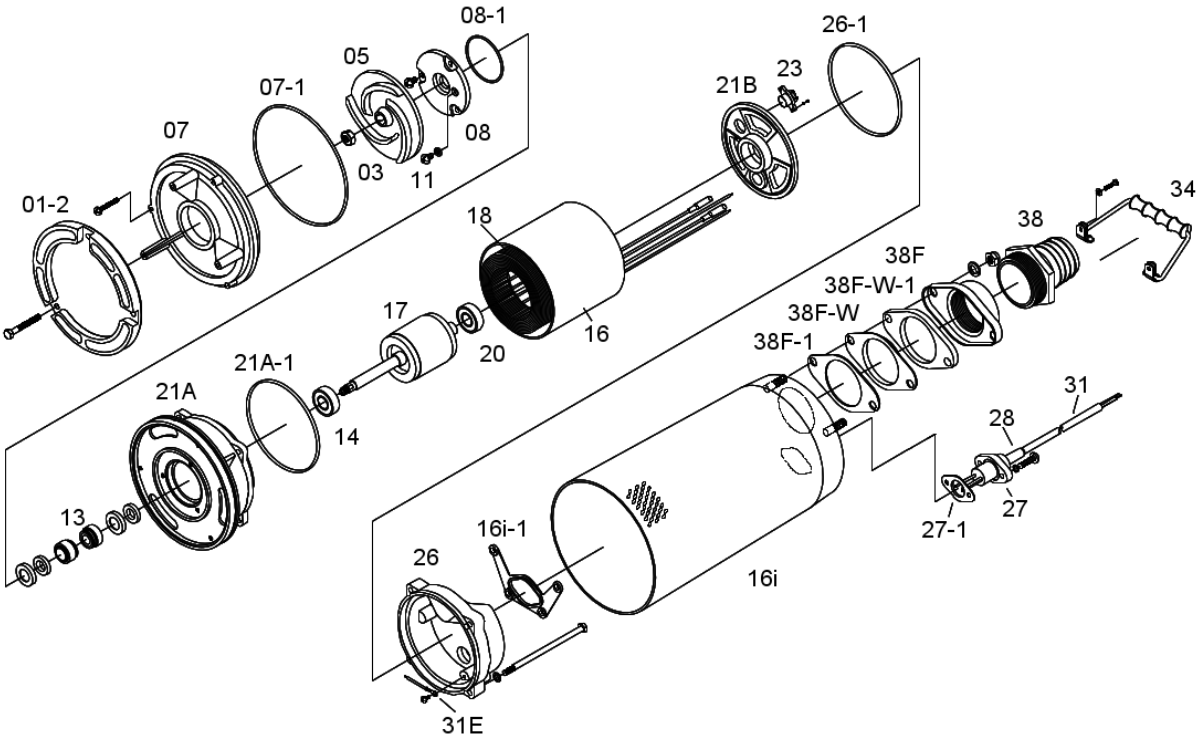
Part NO.	Description
20	BEARING (UP)
20-1	ORING
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31D	PROBE & STAND
31E	CONNECTING CORD (EARTH)
32	CABLE CLAMPS
33	S HOOK (WITH CHAIN)
34	HANDLE (EYEBOLT)
38E	ELBOW
38E-1	GASKET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET



SFT15、SFT22、SFT37、SFT55 Part list

Part NO.	Description
01	STRAINER
05	IMPELLER
07	PUMP HOUSING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
16	MOTOR CASING

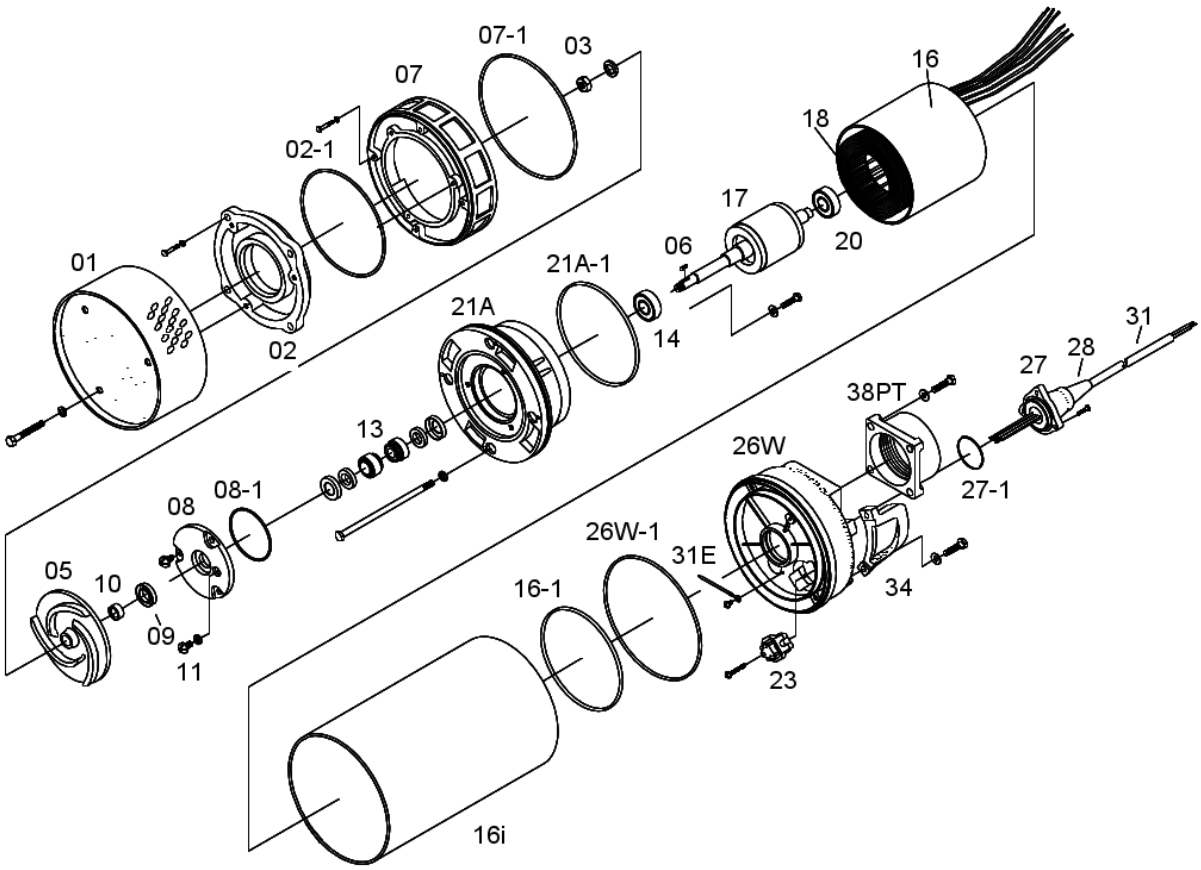
Part NO.	Description
17	ROTOR SHAFT
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
34	HANDLE (EYEBOLT)



RST6、RST8、RST15 Part list

Part NO.	Description
01-2	BOTTOM PLATE / CUSHION
03	NUT (FOR 17)
05	IMPELLER
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
16i	PUMP OUTER CASING
16i-1	ORING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER

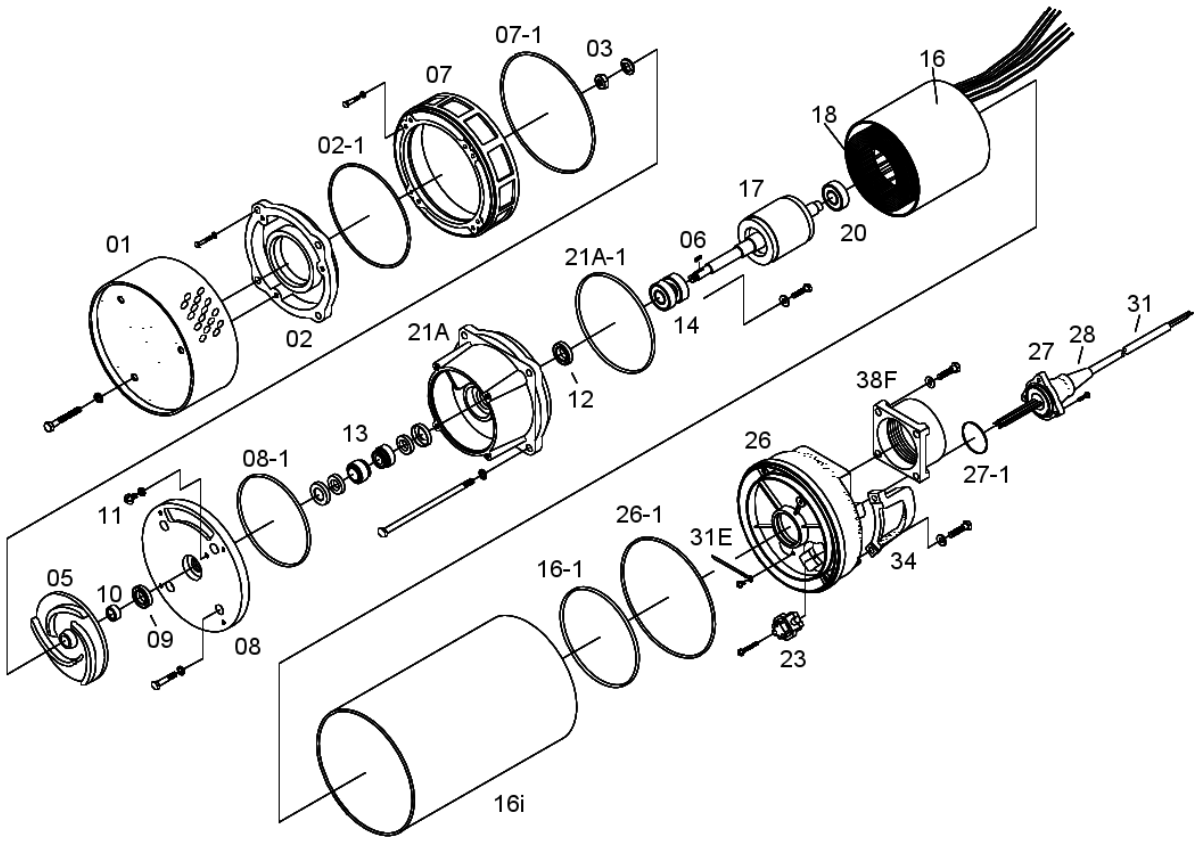
Part NO.	Description
21A-1	ORING
21B	MOTOR UPPER COVER
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
34	HANDLE (EYEBOLT)
38	DISCHARGE OUTLET
38F	FLANGE (THREAD INSIDE)
38F-1	GASKET
38F-W	GASKET SPACER
38F-W-1	GASKET



RST22、RST37 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
02-1	ORING
03	NUT (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
10	SHAFT SLEEVE
11	PLUG
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING
16-1	ORING

Part NO.	Description
16i	PUMP OUTER CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26W	UPPER COVER (FOR 16i)
26W-1	ORING (FOR 16i)
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
34	HANDLE (EYEBOLT)
38PT	DISCHARGE OUTLET & FLANGE (THREAD INSIDE)



RST55、RST75 Part list

Part NO.	Description
01	STRAINER
02	SUCTION COVER
02-1	ORING
03	NUT (FOR 17)
05	IMPELLER
06	KEY
07	PUMP HOUSING
07-1	ORING
08	OIL CHAMBER COVER
08-1	ORING
09	LIP SEAL (BOTTOM) FOR 08
10	SHAFT SLEEVE
11	PLUG
12	LIP SEAL (BOTTOM) FOR 21A
13	MECHANICAL SEAL
14	BEARING (BOTTOM)
16	MOTOR CASING

Part NO.	Description
16-1	ORING
16i	PUMP OUTER CASING
17	ROTOR SHAFT
18	STATOR COIL
20	BEARING (UP)
21A	BOTTOM BEARING HOLDER
21A-1	ORING
23	OVERLOAD PROTECTOR
26	UPPER COVER
26-1	ORING
27	CABLE GLAND
27-1	ORING
28	RUBBER SLEEVE
31	CABLE
31E	CONNECTING CORD (EARTH)
34	HANDLE (EYEBOLT)
38F	FLANGE (THREAD INSIDE)

Fault finding:

CAUTION

Before attempting any maintenance of checks, please ensure that the pump has been disconnected from the power source. Neglecting to do so, may result in serious injury, damage, electrical shocks or fire.

Before attempting any repair, please study this complete manual carefully. Should the pump not function correctly after a 2nd inspection. Please contact a your nearest certified JS Pump dealer immediately.

Pump does not start	Insufficient or no power supply	Contact power supply company or a certified electrician
	Disconnected or bad connection of power cable	Check for loose or open connections.
	Impeller is blocked	Check the pump and remove obstruction
Pump starts, but stops again immediately	The impeller is blocked	Check the pump and remove obstruction
	Current drop	Check the voltage for the nominal current or change cable thickness
	A 50Hz motor is being run at 60Hz	Check nameplate and change impeller or pump
	The strainer is clogged causing the pump to run dry	Clean strainer
	Motor is malfunctioning	Repair or replace motor
	Pump is pumping too much solids	Clean strainer and place pump on a solid surface
The pressure and volume of the pump is low	The impeller is worn out	Replace impeller
	The hose is clogged or bent	Remove excessive bends in the delivery hose
	The strainer is clogged or pump is digging itself in	Clean strainer and place pump on a solid surface
	The pump is rotating in the wrong direction	Switch 2 of the 3 phase wires and check the rotation.
Pump is noisy and vibrating	The bearings of the motor may be worn	Replace bearings. Contact your nearest JS Pump dealer

Disposal



When your JS submersible pump has come to the end of its service life, bring the old unit to a collection point provided by your local waste disposal authorities (e.g. recycling centre, waste disposal plant). The adjacent symbol indicates that the old unit must be disposed of separated from household waste. According to the laws on electrical and electronic equipment, the owners of old units are legally obliged to dispose of old electronic and electrical devices in a separate waste container. Please help and make a contribution to environmental protection by not throwing old equipment in household waste.

DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY

We: Joung Shin Electric Corp.

No. 83-9, Da Bien Tou, Hou Tzou Vill., San-Zih District, New Taipei City 252 , Taiwan

declare in sole responsibility that the equipment

Equipment：Submersible Pump

Model/ Serial no.：

JST4	JFT15	JST4SV	JST8S	SFT15	JST8SK	KFT15	RST6
JST8	JFT22	JST6SV	JST15S	SFT22	JST15SK	KFT22	RST8
JST15	JFT37	JST8SV	JST22S	SFT37	JST22SK	KFT37	RST15
JST15H	JFT55	JST15SV	JST37S	SFT55	JST37SK	KFT55	RST15H
JST22		JST22SV	JST55S		JST55SK4		RST22
JST22H		JST37SV	JST75S		JST75SK4		RST22H
JST37		JST22SV4	JST110S		JST110SK4		RST37
JST37H		JST55SV4	JST15S4		JST150SK4		RST37H
JST55		JST75SV4	JST22S4				RST55
JST55H			JST37S4				RST55H
JST75			JST55S4				RST75
JST75H			JST75S4				RST75H
JST110			JST110S4				
JST110H			JST150S4				
JST150							
JST190							
JST220							

to which this declaration applies, complies with these normative documents:

- **Machinery Directive: 2006/42/EC**
- **Low Voltage Directive: 2006/95/EC**
- **EMC Directive: 2004/108/EC**

and conforms to the following EN standard,

- **EN ISO 12100**
- **EN 60204-1**
- **prEN13386**
- **EN60335-1**
- **EN60335-2-41**
- **EN55014-1**
- **EN55014-2**
- **EN61000-3-2**
- **EN61000-3-3**

Note：

The partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the machinery directive. This declaration becomes invalid, if technical or operational modifications are introduced without the manufacturers consent.

Year of affixing CE marking: 01

Signature

Name, Surname	**:**	**Ru Wen-liang**
Position/ Title	**:**	**General Manager**
Date	**:**	**1 April 2013**